

Investigating the Corrosion Resistance of Reinforced Concrete Structures

Govind Tivadi¹, Vijay Kothari², Janki Patel³, Jigesh Gajera⁴, Manish Babariya⁵, Smit Patel⁶

^{1, 2, 3, 4} Civil dept., Assistant Professor, Mahavir Swami College of engineering and technology, Bhagwan Mahavir University, Surat, Gujarat, India. ⁵ Assistant Professor, Bhagwan Mahavir college of Architecture and planning, Bhagwan Mahavir University, Surat, Gujarat, India. ⁶ Lab assistant, Mahavir Swami College of engineering and technology, Bhagwan Mahavir University, Surat, Gujarat, India.

Abstract: Reinforced concrete is a widely used construction material due to its excellent mechanical properties and durability. However, the corrosion of steel reinforcement in reinforced concrete structures is a major concern that can lead to severe structural damage and significant repair costs. In this study, we investigate the corrosion resistance of reinforced concrete structures by examining the effects of different environmental factors on the corrosion strength of reinforced concrete. Our findings reveal that the quality of concrete, the type of reinforcing steel, and the exposure conditions are significant factors affecting the corrosion resistance of reinforced concrete structures.

Key Words: concrete, coating, corrosion testing, salt spray test, concrete durability

1. INTRODUCTION

Reinforced concrete is a composite material that consists of concrete and reinforcing steel. The reinforcing steel provides the tensile strength that the concrete lacks, and the concrete protects the steel from corrosion. However, the corrosion of reinforcing steel is a major problem that can lead to the degradation of the mechanical properties of the reinforced concrete structures. Corrosion can be caused by various factors such as the quality of concrete, the type of reinforcing steel, and the exposure conditions. Therefore, it is important to investigate the corrosion resistance of reinforced concrete structures to ensure their long-term durability and sustainability.

1.1 Corrosion Test

Half-Cell Potential Test: The half-cell potential test is a non-destructive test that measures the electrochemical potential of the reinforcing steel relative to a reference electrode. The test is based on the principle that the potential difference between the reinforcing steel and the reference electrode is related to the corrosion activity.

Chloride Ion Penetration Test: The chloride ion penetration test measures the amount of chloride ions that have penetrated the concrete. Chloride ions are one of the primary causes of reinforcing steel corrosion in concrete. The test involves drilling a small hole in the concrete and extracting a

sample for analysis. The test provides an indication of the likelihood of corrosion and can be used to identify areas of potential corrosion.

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Corrosion Rate Measurement: Corrosion rate measurement involves monitoring the rate at which the reinforcing steel corrodes. This can be done using electrochemical techniques such as linear polarization resistance, electrochemical impedance spectroscopy, or cyclic polarization. These tests provide a quantitative measure of the corrosion rate and can be used to evaluate the effectiveness of corrosion control measures.

Salt Spray Test: The salt spray test is a standard test that is used to evaluate the corrosion resistance of materials in a corrosive environment.

The test involves exposing the material to a salt spray mist for a specified period and then assessing the degree of corrosion. The test can be used to evaluate the effectiveness of different surface treatments or coatings.

Rapid Chloride Ion Penetration Test: The rapid chloride ion penetration test is a quick and non-destructive test that measures the electrical conductivity of the concrete. The test provides an estimate of the chloride ion penetration depth and can be used to evaluate the likelihood of corrosion.

1.2 Comparison of Corrosion Tests:

Each of the corrosion tests mentioned above has its own advantages and limitations. The half-cell potential test and chloride ion penetration test are relatively simple and non-destructive, but they do not provide a quantitative measure of the corrosion rate. Corrosion rate measurement provides a quantitative measure of the corrosion rate, but it can be time-consuming and requires specialized equipment. The salt spray test provides a standardized and controlled environment for corrosion testing, but it may not accurately represent the actual field conditions. The rapid chloride ion penetration test is quick and non-destructive, but it provides only an estimate of the chloride ion penetration depth.

1.3 Half-cell potential measurement test

Corrosion of steel reinforcement in concrete structures is a serious problem that can lead to costly repairs and structural failure. The use of half-cell potential measurement is a widely used method for identifying areas of concrete that are at risk of corrosion. In this paper, we discuss the equipment required for conducting the test, the precautions that should be taken to ensure accurate results, and present the results of a half-cell potential measurement test conducted on a concrete surface.

1.4 Precautions for use the Half-cell potential measurement test

The Half-Cell Potential (HCP) test is a commonly used method for assessing the likelihood of corrosion in metals. However, to obtain accurate and reliable results, it is important to follow certain precautions during the test. Here are some precautions that should be taken during HCP testing:

Ensure proper cleaning of the metal surface: Before testing, it is important to clean the metal surface to remove any rust, dirt, or other contaminants that may affect the test results. The surface should be cleaned with a non-metallic abrasive material such as a plastic or nylon brush.

Avoid contact with moisture: Moisture can alter the HCP value, so it is important to keep the test area dry during the test. Avoid using the test in wet or damp conditions.

Use a consistent testing technique: The HCP test should be performed in a consistent manner to ensure accurate and reliable results. The test electrode should be held at a constant distance from the metal surface, and the test should be performed for a consistent amount of time.

Test multiple areas: HCP values can vary across the surface of the metal, so it is important to test multiple areas to obtain a representative sample. The areas tested should be representative of the metal surface being evaluated.

Ensure proper calibration: The HCP meter should be properly calibrated before use to ensure accurate readings. The calibration should be performed using a standard reference electrode.

Interpret results with caution: HCP values provide an indication of the likelihood of corrosion, but should not be used as the sole basis for determining the presence or absence of corrosion. Other factors, such as the metal type, environmental conditions, and the presence of other contaminants, should also be considered when interpreting HCP results.

By following these precautions, the HCP test can be performed accurately and reliably, providing valuable

information for evaluating the likelihood of corrosion in metals.

2. Equipment of Half-cell potential measurement test:

To conduct a half-cell potential measurement test, the following equipment is required:

1. A reference electrode: A copper/copper sulphate electrode is commonly used as a reference electrode.
2. A test electrode: A steel or platinum electrode is typically used as a test electrode.
3. A voltmeter: A digital voltmeter is required to measure the potential difference between the two electrodes.
4. A wire brush: A wire brush is required to clean the concrete surface before taking measurements.

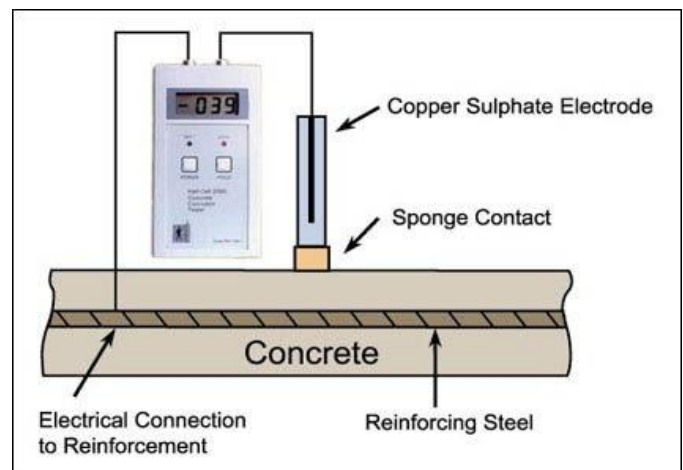


Fig.-1 Half-cell potential measurement test

3. Procedure

Clean the concrete surface where the measurement will be taken, removing any dirt or loose material.

Place the reference electrode on the surface of the concrete and connect it to a voltmeter.

Insert the test electrode into the concrete, ensuring it makes good contact with the surface and is at least 5mm deep.

Record the potential difference between the two electrodes.

Move the test electrode to a new location on the concrete surface and repeat steps 2-4.

Continue taking measurements at multiple locations on the surface of the concrete to get a representative sample of the corrosion potential.

Record the readings in a table or spreadsheet, including the location of each measurement and the corresponding potential difference value.

Analyse the readings to determine if there are any areas of the concrete surface that have a higher risk of corrosion, and take appropriate measures to address the issue if necessary.



Fig.-2 Cracks in beams indicate corrosion of reinforcement

4. Results:

In this experiment we visited one of the oldest site, this site has four rooms available and the condition of column and beam was very bad, its testing result is as follows

Table-1: Probability of Corrosion according to half-cell potential values

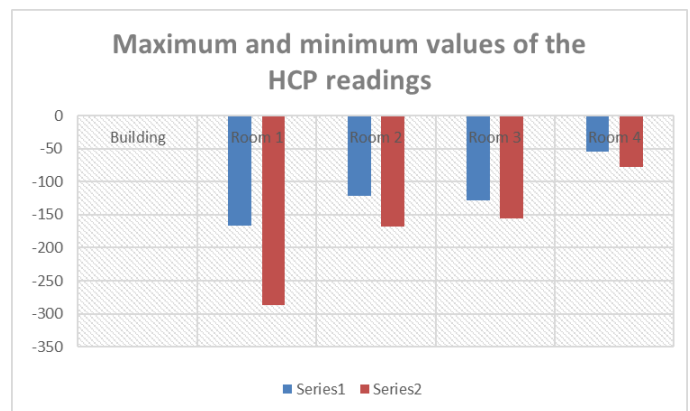
Half Cell Potential Value(mV)	Corrosion activity
More negative than -350 mV	>95%
-200 mV to -350 mV	50%
More Positive than -200 mV	<5%

Table-2: Maximum and minimum values of the HCP readings

Building	HCP value (mV)		Data set
Room 1	-167	-287	6
Room 2	-122	-168	6
Room 3	-128	-155	6
Room 4	-54	-78	6

The provided data shows the maximum and minimum Half-Cell Potential (HCP) readings for each room. HCP readings are often used to assess the likelihood of corrosion activity, with more negative values indicating a higher probability of corrosion.

Chart-1 Maximum and minimum values of the HCP readings



In this chart, the height of each bar represents the range between the minimum and maximum HCP values for each room. The longer the bar, the wider the range of HCP values, and therefore, the greater the potential for corrosion activity.

Based on this chart, Rooms 1 and 2 have the highest potential for corrosion activity, as indicated by their longer bars and more negative minimum HCP values. Rooms 3 and 4 have shorter bars and less negative minimum HCP values, suggesting a lower potential for corrosion activity. However, it is important to note that this chart only provides a general overview and additional testing may be necessary to confirm the presence and extent of corrosion activity in each room.

5. CONCLUSIONS

In conclusion, half-cell potential measurement is a widely used method for identifying areas of concrete that are at risk of corrosion. The equipment required for conducting the test is relatively simple and inexpensive, and the test can be conducted quickly and easily. However, precautions must be taken to ensure accurate results. The results of our test indicate that half-cell potential measurement is an effective method for identifying areas of potential corrosion in concrete structures.

Based on the given data, it appears that all four rooms have a maximum HCP value of 6 mV, which indicates a low probability of corrosion activity. However, the minimum HCP values for each room vary, with Room 1 having the most negative HCP value of -287 mV, followed by Room 2 with -168 mV, Room 3 with -155 mV, and Room 4 with -78 mV.

These negative HCP values suggest that there may be a moderate to high probability of corrosion activity in Rooms 1 and 2, and a lower probability of corrosion activity in Rooms 3 and 4. However, it is important to note that these HCP readings should be interpreted in conjunction with other factors such as environmental conditions, materials being tested, and the presence of other contaminants.

Additional testing may be necessary to confirm the likelihood of corrosion activity in each room.

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