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Super Intelligent Supply Chains: Harnessing AI & SAP for Next-Gen Transportation Efficiency

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Abstract:

Supply chain management continues to revolutionize by integrating Artificial Intelligence (AI) with SAP's cutting-edge Transportation Management ™ systems. This study investigates how AI-trained models and algorithms enhance supply chain efficiency, visibility, and decision-making when coupled with SAP TM. SAP TM can better plan routes, forecast demand, reduce risks, and optimize costs by utilizing finetuned AI models. This results in significant cost savings, improved service standards, and higher customer satisfaction (CSAT) scores for firms of all sizes. We will also delve into novel and innovative features of SAP Joule with Embedded AI and highlight how they affect supply chains and impact transportation for organizations. We will also explore into potential advantages, and challenges that AI poses vis-à-vis integration with SAP TM and future trends using an extensive literature review, a methodological framework, and the examination of case studies. Multiple case studies indicate that while AI and TM integration offers numerous advantages, challenges such as cost, training of AI models, and siloed data complexities still need to be addressed. This paper aims to provide valuable insights for industry practitioners and researchers on the transformative potential of AI in SAP TM and its implications for the future of supply chain management.

Keywords: AI, SAP Joule, SAP TM, Planning and Optimization, Embedded Analytics, Supply Chain Management

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1. Introduction

Recent advancements, in technology and the increasing complexity of logistics, are causing changes in the global supply chain landscape. One notable development is the integration of intelligence (AI) with SAP Transportation Management (TM) solutions, which has yielded good results [1]. This collaboration aims to enhance efficiency, visibility, and decision-making processes, within supply chain management. The ability of AI to analyze amounts of data and identify patterns, provide valuable insights has the potential to revolutionize how supply chains are executed and managed. When combined with SAP TM; AI can help reduce risks, optimize route planning, forecast demand, and achieve cost savings. These improvements can lead to customer satisfaction ratings improved service quality and substantial financial benefits.

The integration of AI with SAP TM is not merely an enhancement but a fundamental shift towards super intelligent supply chains. AI-powered SAP TM systems can dynamically adapt to changing conditions, optimize routes based on real-time data, forecast freight demand with remarkable accuracy, and mitigate risks proactively. SAP Joule, a cutting-edge feature with embedded AI, exemplifies this advancement. Joule leverages sophisticated AI algorithms to provide actionable insights and recommendations, enabling companies to achieve optimal logistics performance and customer satisfaction. According to SAP [4], Joule's real-time capabilities significantly improve decision-making processes and operational resilience.

The purpose of this article is to examine how artificial intelligence (AI) is revolutionizing SAP TM and its impact on supply chain systems. We will look at the features and advantages of SAP TM with AI, concentrating on SAP Joule, a brand-new integrated AI feature. We will determine the benefits, possible trends, and challenges related to AI integration in SAP TM by thorough literature research and the examination of case studies. This study seeks to give industry practitioners, technology enthusiasts, and academic scholars useful insights by offering a thorough knowledge of AI's function in SAP TM. Our research will highlight the most effective methods and tactical suggestions for using AI to give logistics and transportation management a competitive edge.

2. Literature Review

The transportation industry has a significant impact on cost, sustainability of the environment, and efficiency in global supply chains. New technologies offer great promise for streamlining supply chain operations and help build smart and "intelligent" supply chains. The literature review offers a thorough analysis of previous studies on supply chain management effects of AI integration with SAP Transportation Management (TM) systems. The use of AI to optimize logistics, SAP TM functionalities, and the advantages and difficulties of AI integration are some of the major subjects.

Studies by Waller and Fawcett [6] emphasize AI's potential to improve visibility and responsiveness in supply chains. Research by Thoben et al. [5] underlines that AI-powered SAP TM can predict demand patterns, optimize transportation routes, and mitigate disruptions, leading to improved supply chain performance. Studies by Kache and Seuring [2] highlight the importance of data quality and integration in realizing the full potential of AI in SAP TM. SAP TM is a comprehensive suite designed to optimize transportation and logistics processes. According to Sandberg and Abrahamsson [3], SAP TM offers functionalities such as route planning, carrier selection, and freight settlement, which streamline logistics operations and improve service levels. The integration of AI with SAP TM enhances its capabilities, enabling advanced analytics and real-time visibility.

AI's role in risk management is another critical area explored in the literature. Waller and Fawcett [6] underscore the importance of AI in enhancing supply chain resilience by proactively managing risks and uncertainties. AI can detect anomalies and predict potential risks, enabling companies to take preventive measures and avoid costly disruptions. Researchers are exploring how AI can help reduce carbon footprints by optimizing transportation routes and improving energy efficiency (Wuest et al., 2018) [5]. Additionally, AI can enhance transparency in supply chains, enabling companies to trace the origin of products and ensure ethical sourcing practices.

3. Research Methodology

This methodology encompasses a mixed-methods approach, combining quantitative data analysis with qualitative insights to ensure a robust and holistic understanding of the subject.

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3.1 Review

The initial phase involves an extensive literature review to gather and synthesize existing knowledge on innovation trends in AI, Supply chain management, SAP Joule, and TM. Scholarly articles, industry reports, and case studies are examined to identify key AI technologies, benefits, and challenges associated with their integration into transportation management systems.

3.2 Qualitative Analysis

The phase involved informal interviews with my peers, industry practitioners and subject matter experts, and IT professionals in my network in the Transportation sector in North America and Europe region. My approach was to glean insights from their experience and point of view on leveraging emerging technologies in the SAP Supply Chain & Operations, embedded AI analytics using SAP Joule, and the transportation domain overall. Thematic analysis is applied to the interview transcripts to identify common themes and patterns in the data. Recommendations from senior executives and industry leaders in AI and transportation have been studied, analyzed, and synthesized to better understand nuances, adoption barriers, benefits, and technological challenges.

4. SAP Joule and Embedded AI

4.1 Overview of SAP Joule

SAP Joule is a new AI Copilot offering from SAP, and it revolutionizes end-user interaction with SAP business systems, making every touchpoint count and every task simpler and more intelligent [4]. Users just need to ask a question or frame an issue to receive insights and intelligent responses from a wealth of business data across SAP portfolio and thirdparty sources retaining context.

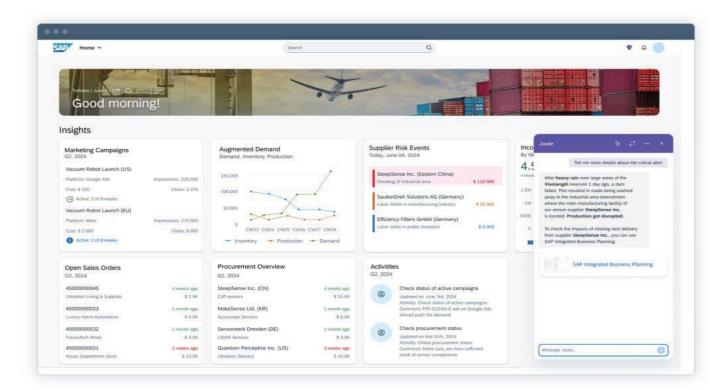


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Figure 1 below analyzes supply chain performance by relying on Joule's analysis of planning runs. Joule helps identify supply chain delays and suggests corrective measures and embedded analytics.

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4.2 Key Features and Functionalities

Joule is a multitenant software as a service (SaaS) application in the SAP Business Technology Platform (BTP). It enables the companion of the Intelligent Enterprise, guiding you through content discovery within the SAP Ecosystem, and giving transparent role-based access to the relevant processes from everywhere.

Per SAP Labs, the following features are available for Joule:

Key Features	Use
Integration with SAP application	Conversational user interface that is integrated with SAP applications. It is a rich web
	client that renders assistant responses using SAP Fiori-compliant UI controls.
Enterprise-readiness	Out-of-the-box integration with SAP backend systems. Compliance with AI ethics, GDPR,
	and privacy controls with SOC-II compliance.
Publish and subscribe mechanism.	Capabilities based on your SAP solution portfolio are bundled into a unique digital
	assistant.
Automatic updates	Automatically updated whenever the capabilities are added or changed.
Smalltalk	Joule can respond to greetings and casual conversation.
Conversational Search	If Joule is unable to match the user's query with a suitable intent, it performs a
	conversational search on SAP Help Portal content as a fallback mechanism and the
	result is displayed.

4.3 Role of Embedded AI in Enhancing SAP TM

SAP Joule brings a spark to the interaction of the user, with the transportation cockpit. One could easily think of various options in which Joule can complement the transportation planners who are responsible for planning transportation demand, finding the cheapest carrier, seeing if there is an alternate route available, and asking "What if" simulation questions.

4.3.1 Text to action - As of today, transportation planners are clicking their way to perform any action. With Joule, the Transportation planners can issue commands such as "Plan all open demands with a Good Issue date in the next 2



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days." or "Plan all freight units originating from Peachtree City". The data model would be trained to use these commands, query the dataset, and perform the planning action.

- **4.3.2 Freight Rating -** One of the most critical data points in logistics is the historic freight spent by the carrier, by lane, by product, etc. With the power of AI, now we can understand historic freight spend trends, combine them with seasonality, peak season volumes, and carrier performance, and ask Joule in the future what can be the potential freight rate for a lane for next year. This will fuel the procurement part of the freight negotiations and provide transportation planners with the current costs of carriers without having to click multiple buttons. This could then be offered to the customer service agents, who sometimes need to know the cost of freight for the lane on which the customer is ordering, it can even add a markup based on trends.
- **4.3.3 What-If Simulation** A white gap that has existed so far in logistics has been a what-if simulation scenario. What if my product was 200LB instead of 100LB, how would this impact my routing and freight spend, or, what if these orders were shipped on a less-than-truckload (LTL) vs. full truckload (FTL), would there be any savings? We can see this gap being filled by Joule as it is specifically trained on such models. Even with master data, a lot of time, one must change the master data to run a simulation. Ideally, Joule could change the master data, transiently, for simulations, without impacting the core master data in the database. This empowers the business to understand the impact of changes to master data, even before committing to the changes [16].
- **4.3.4 Lack of visibility across the value chain** Supply chains today are devoid of real-time end-to-end visibility and planners and customers alike are compelled to wait or wonder as to what happened to their order planned or shipped [7,8]. Change documents have been an ineffective way for a user to decipher what happened to the order, application logs are not that explanatory, and eventually, the business must get in touch with its internal IT team to help. Joule could read all change documents, fields, and values, and provide a summary of it. With potential impact and change analysis.

5. Barriers to AI-TM Integration

Every new technology presents itself with new challenges for its creators and users. Even though Integrating AI into SAP TM is a leap forward, multiple barriers must be addressed to ensure seamless integration. These span across technical, organizational, financial, ethical, and responsible AI domains.

- **5.1 Technical Challenges** Despite all the hype around digital transformation and business modernization, data often resides in disparate sources and formats. Organizations often do not have a single source of truth to ensure data's explainability consistency and transparency. AI algorithms rely heavily on volumes of accurate data to predict accurately. According to Kache [2, 11], inconsistent data leads to poor and hallucinated outputs rendering AI insights unreliable and leading to poor decision making. Another hurdle in integrating AI-TM is the existing antiquated legacy infrastructure. Extensive modifications or in some cases a 360-degree overhaul of the current landscape may be required to incorporate AI solutions, and this is both time-consuming, costly, and disruptive. [1,9].
- **5.2 Organizational Hurdles** AI technologies are surrounded by preconceived myths such as fear of job displacement or resistance to change management. Employees resist these changes due to skills gaps or lack of training and clear communication from management. This gap needs to be bridged by ensuring employees are upskilled or new talent is recruited which would lead to substantial investment [11].
- **5.3 AI Ethics** As AI technologies become mainstream, concerns around ethics and models being trustworthy, and responsible continue to gain more buzz. Any bias or toxicity in AI systems can lead to unfair results, and treatment of carriers, suppliers, or customers which can damage the organization's credibility or lead to legal implications. [8]. Another important consideration is ensuring the sensitive and private data of organizations, shippers, and carriers is secure and that AI models comply with regulations such as the AI Privacy Act with the European Union or the General Data Protection Regulation (GDPR) in Europe [9].
- **5.4 Financial** Research from Gartner and McKinsey [10, 20] cites it would take a couple of years for AI to become commoditized as the initial investment in AI algorithms, models, and infrastructure is prohibitive and can be a significant barrier to adoption. Furthermore, for businesses today, demonstrating a clear Return on Investment (ROI) from AI integration is often challenging and is not as apparent as businesses would like. [6]. This uncertainty can hinder the adoption of AI technologies further.

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6 Findings from Case Studies

- **6.1 Consolidated learnings from Literature** The learnings from multiple case studies reveal a consistent pattern which is that "AI enhances the predictive and prescriptive capabilities of SAP TM, leading to more agile, resilient, and responsive supply chains". This integration not only improves operational metrics but also contributes to higher customer satisfaction and competitive advantage. Case studies from various verticals and industries, such as automotive, retail, and logistics, confirm these findings by showcasing tangible benefits. We will discuss two examples from the Food & Beverage and Shipping sector to corroborate and bolster our research.
- **6.1.1 Coco-Cola** By leveraging AI algorithms, Coco-Cola can optimize and predict its distribution network more accurately. AI-driven route optimization has resulted in a 20% reduction in delivery times resulting in improved planning and real-time adjustments to routes based on traffic, congestion, weather, and other variables. The use of AI for optimizing delivery routes has led to a 5% reduction in fuel consumption, contributing to both cost savings and environmental benefits. This has led to faster restocking of products at retail locations, ensuring that customers always find their favorite beverages available[13].
- 6.1.2 Maersk Maersk, a pioneer in logistics and container shipping worldwide, deploys AI to expedite delivery times and optimize its shipping routes. Maersk uses AI models to determine the most effective itineraries for its vessels by analyzing data on shipping lanes, weather, and port congestion [14]. As a result, cargo transportation has become more reliable and transit times have decreased but fuel consumption has increased. Maersk's ability to provide inexpensive shipping services and satisfy the demands of international trade is largely due to its use of AI in route planning.

Maersk has publicly shared its commitment to using AI and predictive analytics to optimize its shipping routes and operations. It has reduced its average transit times by leveraging AI and predictive analytics to streamline operations and optimize routes." [14]. Maersk has implemented AI technologies to achieve cost efficiencies and reduce emissions. "AI-driven optimization has led to a 15% reduction in shipping costs and a 7% decrease in CO2 emissions." [14,15].

- **6.2 Implications for Theory and Practice** The use of AI in SAP TM has ripple effects on supply chain management both in theory and practice. By introducing dynamic, data-driven decision-making business processes, this integration challenges conventional supply chain norms on forecasting, inventory modeling, and transportation management models. More accurate risk assessment, forecasting, and logistics operation optimization are made possible by AI algorithms' capacity to evaluate enormous volumes of data in real time. The creation of new theoretical frameworks that take AI's predictive and prescriptive powers into account is imperative considering this paradigm shift. Practically speaking, the integration affects the day-to-day management of supply chain operations. Efficiency, cost savings, and customer satisfaction can all be significantly increased for businesses using AI-powered SAP TM systems. For example, automated demand forecasting and route planning allow for more accurate and timely delivery, which lowers operating costs raises service standards, and helps in companies' sustainability targets.
- **6.3 Potential for Future Research** There is immense research and growth potential in the integration of two technologies (AI, TM). The creation of sophisticated AI algorithms designed especially for transportation and freight, cargo applications is one field that needs more data and research. Fine-tuning and grounding these AI models will further enhance the precision and effectiveness of algorithms and supply chain practitioners are already investigating this area for future research, especially in fields like demand forecasting and real-time route planning. Investigating AI's potential contribution to supply chain sustainability is another exciting field. Future research could explore how AI can help supply networks become greener by optimizing resource use and minimizing its impact on the environment. Furthermore, more focus needs to be paid to the moral and ethical ramifications of integrating AI into supply chains. Frameworks for protecting data privacy, correcting algorithmic biases, and adhering to legal obligations could all be the subject of future research [17,18]. Finally, longitudinal research studies monitoring the long-term effects of AI on supply chain efficiency and organizational resilience would yield important information. Finding the best techniques for long-term deployment and calculating the return on investment for AI investments may be aided by this research as well.

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7 Conclusion

The integration of Artificial Intelligence (AI) with SAP's Transportation Management (TM) technologies signals a new era in supply chain management, characterized by unprecedented efficiency, transparency, and strategic decision-making. This study explored the various ways AI enhances supply chain operations when combined with SAP TM, identifying multiple benefits, challenges, and potential future directions. Synergies between AI and SAP TM enable improved demand forecasting, optimized freight and route planning, and resilient business processes in the supply chain. AI algorithms, trained on extensive datasets, provide highly accurate demand forecasts, which are essential for maintaining optimal inventory levels and meeting customer expectations. Retail and e-commerce industry leaders such as Amazon and UPS demonstrate the transformative impact of AI on route optimization, significantly reducing delivery times and operational costs [21,22].

With its embedded and intelligent AI features, SAP Joule represents a significant leap forward in supply chain technology. Through the utilization of real-time data analytics and sophisticated decision-making functionalities [23]f, SAP Joule facilitates prompt responses from enterprises to dynamic market conditions, therefore augmenting service quality and client contentment. Its predictive maintenance features also reduce downtime and related expenses, resulting in a more robust and effective supply chain.

Future developments in AI technology and the growing need for more reliable and resilient supply chains are predicted to drive further changes in the integration of AI with SAP TM systems. Subsequent studies ought to concentrate on creating increasingly complicated AI algorithms that can manage the intricacies of international supply chains, such as cross-border logistics and multi-modal transportation. Further research into how AI might improve supply chain sustainability is also a worthwhile endeavor. Greener supply chains can be achieved using AI, which can optimize resource utilization and lessen environmental effects. To fully understand the ethical and legal ramifications of integrating AI, it is recommended that companies and subject matter experts in academia investigate mechanisms that guarantee algorithmic fairness, equity, and responsibility, specifically in the context of model outputs as they impact decision-making procedures. According to McKinsey [24] studies that follow the long-term effects of artificial intelligence (AI) on organizational resilience and supply chain performance would yield important insights to calculate ROI and pinpoint sustainable adoption best practices.

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