# PHYSICAL, CHEMICAL, ANALYSIS OF GROUND WATER AROUND THE ELETROPLATING INDUSTRY AND REMOVAL OF HEAVY METALS FROM **INDUSTRY EFFLUENT**

Banupriya. R<sup>1</sup>, Kalimuthu. K<sup>2</sup>, Looganathan. M<sup>3</sup>, Balamurugan. S<sup>4</sup>

<sup>1</sup>Assistant professer, Department of Civil Engineering, Sethu Institute of Technology, Kariapatti <sup>2,3,4</sup>UG Students, Department of Civil Engineering, Sethu Institute of Technology, Kariapatti

\*\*\*

**ABSTRACT** - This article is about the removal of heavy metals from the industrial waste water which is taken from electroplating industries. With the onset of industrialization of mankind has witnessed various environmental issues in the society. This industrialization has not only brought development and prosperity but eventually disturbed the ecosystem. One of the impacts is visible, in form of water pollution. This article present about the heavy metals and their sources and their effects to the environment, and its removal by adsorption with the help of agricultural by-products such as Maize cob, Coffee husk, cashewnut husk. In the present study above low cost adsorbent has been reviewed as an abatement of heavy metal pollution from wastewater. These adsorbent were established as a potent adsorbent for heavy metals like Pb, Cr, Ni, Zn ions . The main objective of the project is to determine the effectiveness and feasibility of some low cost agricultural waste material (Maize cob, Coffee husk, cashewnut husk) in the process of removal of heavy metals from waste water.

Keywords: Agricultural waste materials, Globalization, Heavy metals, Industrialization, Waste water contamination

# **1. INTRODUCTION**

Waste water contamination is ever increasing problem which the whole world is now facing. Waste water comprises liquid waste discharged by domestic residence, commercial properties, industry and agriculture waste. Industrial waste constitutes the major source of metal pollution in natural water. Toxic heavy metals (Pb, Cr and Ni) are major pollutant of waste water which is very hazardous. Various methods are used for the removal of these heavy metal like chemical oxidation and reductions, ion exchange, Electrodialysis, Electro precipitation, liquid extraction, ultrafiltration etc. which are very costly as well as not completely remove the metal. Adsorption is potentially an attractive technology for treatment of waste water for retaining heavy metal form dilute solution. Adsorption has been suggested as cheaper, more effective and minimization of chemical and biological sludge. There are many natural adsorbent are present in our environment which have the capacity to remove heavy metal from waste water. Authors have claimed adsorption to be easiest, safest and most cost-effective methods for the treatment of waste effluents containing heavy metal. The key benefit of adsorption method for heavy metal removal is less initial as well as operation cost, unproblematic design and less requirement of control systems. Generally the heavy metals are present in the wastewater at low concentrations and adsorption is suitable even when the metal ions are present at concentrations as low as 1 mg/L. This makes adsorption an economical and favorable technology for heavy metal removal from wastewater. The adsorbent may be of mineral, organic or biological origin. It could be zeolites, industrial byproducts, agricultural waste, biomass and polymeric material. One of the conventional adsorbent, activated carbon has been extensively used in many applications. However, the high cost effectiveness of limits its usage in wastewater treatment processes. The present research activity aims toward scontributing in the search for cost effective or low cost adsorbents of natural origin and their applicability in recovery as well as removal of heavy metals from the industrial wastewater. Now a days low cost adsorbent is gaining a much attention by researcher because it is very suitable for removing heavy metals like Lead, Chromium, Nickel and Zinc at low cost.

# 2. INDUSTRIAL HEAVY METALS

Heavy metals are commonly released in the wastewater from various industries. Electroplating and surface treatment practices leads to creation of considerable quantities of wastewaters containing heavy metals (such as cadmium, zinc, lead, chromium, nickel, copper, vanadium, platinum, silver and titanium). Apart from this wastewater from leather, tannery, textile, pigment & dyes, paint, wood processing, petroleum refining industries and photographic film production contains significant amount of heavy metals. These heavy metal ions are toxic to both human beings and animals. The toxic metals cause physical

discomfort and sometimes life threatening illness and irreversible damage to vital body system. The metals get bioaccumulated in the aquatic environment and tend to biomagnified along the food chain. Thus, the organisms at higher trophic level are more susceptible to be affected by their toxicity. There are 20 metals which are almost persistant and cannot be degraded or destroyed. Mercury (Hg), lead (Pb), cadmium (Cd), chromium (Cr [VI]), Zinc (Zn), Arsenic (As), Nickel (Ni) etc., are toxic heavy metals from ecotoxicoligal point of view. The table below shows Maximum Contaminant Level (MCL) standards for some heavy metals established by USEPA. These heavy metals can lead to serious effects such as stunted growth, damage to vital organs, damage to brain, cancer and in some cases death also. Health hazard related to heavy metal toxicity are not new. Human diseases like minamata, itaiitai, fluorosis, Arsenicosis etc. are due to heavy metal ingestion above permissible levels. Treating the industrial effluents contaminated with heavy metals within the industrial premises before being discharged is efficient way to remove heavy metals rather than treating high volumes of wastewater in a general sewage treatment plant. Thus it is advantageous to develop separate handling modus operandi for removal of heavy metals from the industrial effluents. The current work focuses on study of natural coagulants as an effective and economical alternative treatment process for heavy metals removal from industrial wastewater.

S.N	HEAVY METALS	SOURCES	IMPACTS
1	Mercury (Hg)	Enters the environment through the leaching of soil due to acid rain,	Causes damage to nervous system, kidneys and vision problems.
		coal burning, or industrial,	
		household and mining wastes.	
2	Lead (Pb)	Sources include paint, mining	Exposure to high level of lead may causes anemia,
		soldering, and automobile exhaust.	high lead exposure can cause death. It causes
			constipated, headache abdominalpain, memory
			loss.
3	Cadmium (Cd)	Sources include electroplating,	In short period it causes fevers, muscle pains and
		mining, plastic industries, as well	damage the lungs. In long period it cause kidney,
		as sewage	bone and lung diseases.
4	Chromium (Cr)	Source includes cement industry,	It causes skin rashes, ulcers, upset stomach,
		effluent from chemical plants, tsmoke and land fill.	kidney and liver damage, lung cancer, weakening of immune system and pulmonary fibrosis.
5	Zinc (Zn)	Sources includes galvanizing	It causes diarrhea, vomiting, stomach pain ,flu
		industries, battery industries, auto mobile industries	symptoms like chills , fever ,headache
6	Antimony (Sb)	It enters the environment mining	Can irritate eyes, skin, lungs can also cause heart
		and ore processing industries.	problems, stomach pain, diarrhea, vomiting and ulcers.
7	Arsenic (Ar)	It enters the environment through	Causes damage to skin, eyes and liver. It may
		herbicides, wood preservatives	cause also cancer.
		and mining industry.	
8	Nickel (Ni)	Sources include electro plating	Causes irritation on respiratory system and
		industries and mining industries.	immune system.

# Table1. Sources and impacts of heavy metals

## **3. ADSORPTION**

Adsorption is a surface phenomenon in which liquid or gaseous molecules adhere to the surface of the solid material. As discussed earlier, adsorption has emerged out as effective, economical and ecofriendly treatment technique. It is a process potent enough to fulfill water reuse obligation and high effluent standards in the industries. Adsorption is basically a mass transfer process by which a substance is transferred from the liquid phase to the surface of a solid, and becomes bound by physical and/or chemical interactions. It is a partition process in which few components of the liquid phase are relocated to

the surface of the solid adsorbents. All adsorption methods are reliant on solid-liquid equilibrium and on mass transfer rates. The adsorption procedure can be batch, semi-batch and continuous. At molecular level, adsorption is mainly due to attractive interfaces between a surface and the group being absorbed. Depending upon the types of intermolecular attractive forces adsorption could be of following types:

## 3.1 PHYSICAL ADSORPTION

It is a general incident and occurs in any solid/liquid or solid/gas system. Physical adsorption is a process in which binding of adsorbate on the adsorbent surface is caused by van der Waals forces of attraction. Physical adsorption can only be observed in the environment of low temperature and under appropriate conditions, gas phase molecules can form multilayer adsorption. Commercial adsorbents utilize physical adsorption for its surface binding.

## **3.2 CHEMICAL ADSORPTION**

It is a kind of adsorption which involves a chemical reaction between the adsorbent and the adsorbate. The strong interaction between the adsorbate and the substrate surface creates new types of electronic bonds (Covalent, Ionic). Chemical adsorption is also referred as activated adsorption. The adsorbate can form a monolayer. It is utilized in catalytic operations. In general, the main steps involved in adsorption of pollutants on solid adsorbent are: Transport of the pollutant from bulk solution to external surface of the adsorbent.

# **3.3 ADSORPTION BY AGRICULTURAL BY-PRODUCTS**

Use of agricultural byproducts as low cost adsorbents for heavy metal removal from industrial waste water has been increasing nowadays. Most of the studies were focused on plant wastes such as rice husk and Black gram husk , Waste tea , Turkish coffee, Walnut shell etc. Some more adsorbents like papaya wood, maize leaf, teak leaf powder, coraindrumsativum, lalang (Imperatacylindrica) leaf powder, peanut hull pellets, sago waste, saltbush (Atriplexcanescens) leaves, tree fern, grape stalk wastes, etc. are also studied in detail. The benefits of using agricultural wastes for wastewater treatment include easy technique, needs modest processing, superior adsorption ability, selective adsorption of heavy metal ions, economical, easy availability and easy regeneration. On the other hand, the use of untreated agricultural wastes as adsorbents can also fetch a number of problems such as small adsorption ability, elevated chemical oxygen demand (COD) and biological chemical demand (BOD) as well as total organic carbon (TOC) due to discharge of soluble organic compounds contained in the plant materials. The increase of the COD, BOD and TOC can cause diminution of dissolved oxygen (DO) content in water and can make threats to the aquatic life. Consequently, plant wastes require to be modified or treated ahead of being applied for the cleansing of heavy metals. New products such as Maize cob, Coffee husk and Cashewnut husk are also used for adsorbent for heavy metal elimination after chemical modifications. Chemically modified agricultural wastes have been found to have enhanced chelating efficiency.

## **4. EXPERIMENTAL METHODS**

The agricultural by-products were collected from the surroundings of Sethu Institute of Technology, Tamil Nadu, India locality were used for the preparation of the adsorbent. The adsorbents were cleaned with distilled water and dried for one week under sunlight and further crushed and sieved to obtain the required sized pieces. The waste water samples were collected from the electroplating colony in D.Karisalkulam near sivagangai district. Then the initial concentrations of the heavy metals present in the waste water were determined by the method of Atomic Absorption Spectrophotometer (AAS). Then it is found that 1g of the adsorbent is for 10 ml of waste water were used for the process of adsorption of heavy metals at a constant pH of 5 to 8.

## PROCEDURE

The following are process done at the time of adsorption of heavy metals from the industrial waste water.

- 150 ml samples of solution which contains the high heavy metal concentration are taken.
- Then at constant pH of 5 the constant dosage of 15g of adsorbents are added for every 150 ml of samples are stirred by using magnetic stirrer.
- The influence of contact time on adsorption of heavy metal on the adsorbents is examined for 24 hours.



#### **ADSORPTION TEST**

- The separation of bio adsorbent and solution was carried out by filtration with the filter paper. Then the filtrate was stored in the sample cans.
- The metal ion concentration of heavy metals such as Lead, Chromium and Nickel was tested using Atomic Absorbtion Spectrophotometer.
- The test was conducted using the samples of 25 ml samples without adsorbent and 25ml solution with adsorbents at constant dosage and various contact time.
- The final concentration of the heavy metals left in the waste water samples was determined by Atomic Absorption Spectrophotometer (AAS).
- The percentage of removal of heavy metals from the samples are determined by using the formula.
- rightarrow Removal % = Ci Cf / Ci \* 100
- Where

Ci is the initial concentration of heavy metals in the waste water samples. Cf is the final concentration of heavy metals in the waste water samples.

#### **EFFECT OF ADSORBENT DOSAGE**

Dosage is an important factor in the adsorption. With the increase in the dosage there will be increase in adsorption. It depends on the saturation limit of the adsorbent. This helps us to get an idea about the amount adsorbed even with the smallest amount, which will be economical. For the above adsorption process it is found to 1mg of adsorbent is for 10 ml of the waste water.

#### **EFFECT OF CONTACT TIME**

Contact time is another factor which should be considered mainly for adsorption. While Contact time increases there might be chances of saturation. It is mainly due to the fact that adsorption sites may be filled with the molecules that are adsorbed. Contact time varies according to different adsorbents. It is because of the pores or the sites that are present in the adsorbent. For the above process it is found that 95% Of adsorption was considerably increased after the 24 hours.

#### **5. RESULT AND DISCUSSION**

The analysis of the report before and after adsorption of heavy metals from the industrial waste water is shown in the table-2. And concentration of ions in ground water table.3

S.N	HEAVY	PERMISSIBLE	INITIAL	FINAL CONCENTRATION in mg/l		
	METALS	LIMITS	CONCENTRATION	Maizecob powder	Coffee husk powder	Cashewnut husk powder
1	Pb	0.05	0.01	0.01	0.01	0.01
2	Ni	0.2	0.78	0.01	0.01	0.01
3	Cr	0.05	5.85	5.4	0.01	0.08
4	Zn	1.5	4.70	4.7	9.89	2.1

## Table 3.2 Comparison of initial and final concentrations of heavy metals

International Research Journal of Engineering and Technology (IRJET)

www.irjet.net







Figure 2 Final concentrations of heavy metals

S.N	PARAMETERS	CONCENTRATIONS			
		PERMISSIBLE LIMITS	Present concentration mg/l		
			S-1	S-2	
1	PH	6 - 8	7.99	10.02	
2	Turbidity	5 – 10 NTU	2.1	3.7	
3	Hardness	300 – 600 mg/l	1500	655	
4	Chloride	250 mg/l	534.3	756.15	
5	Iron	0.3 mg/l	23.5	52	
6	Sulphate	250 mg/l	106.5	24.5	
7	Fluoride	1 mg/l	1.8	2.1	
8	Nitrate	10 mg/l	13	16	

# Table 3.3 Concentrations of ions in ground water samples

# 6. CONCLUSION

Heavy metals such as Lead (Pb), Chromium (Cr), Nickel (Ni) and Zinc (Zn) levels from the industrial waste water which is taken from electroplating colony in D.Karisalkulam near Sivagangai District were found to be higher than WORLD HEALTH ORGANIZATION'S permissible limits. The heavy metals levels in the waste water are not suitable for domestic purposes. Ground water around the electroplating industry water is not suitable for drinking purpose because the limits are abnormal. Furthermost, this project recommends Cashew nut husk to be used in the removal of heavy metals of polluted with the heavy metals which shows that higher removal percentage upto 98 % of Chromium and 55 % of Zinc. Thus the removal of heavy metals by agricultural by products from the industrial waste water is the best and cost effective.



#### 7. REFERENCES

1.Banupriya.R, Muthupriya.C, Nandhini.K, Ponjeevana.S (2018) "Utilization of agricultural by products for the removal of heavy metals from the industrial waste water", International Journal of Engineering Science and Computing Volume 8 issue 4 ISSN: 2250-1371.

2. E.Bernard, A.Jimoh (2018) "Adsorption of Pb, Fe, Cu and Zn from industrial elecroplating wastewater by orange peel activated carbon", International Journal of Engineering and Applied Science volume 6 issue 1 ISSN:2305-8269.

3. Frenzy Mathew (2018) "Removal of heavy metal from electroplating wastewater by ricehusk and coconut coir", Master theses 5019.

4. Manjuladevi.M, Oviyaa Sri.S, Anitha.R (2018) "Heavy metals removal from industrial waste water by cucumis melopeel activated carbon", Journal of science Direct Volume 5 issue 1 -2017 ISSN: 152-234.

5. Gin, W.A.Jimoh, A.S.Abdulkareem, A.Giwa (2017) "Adsorption of heavy metal ion from electroplating waste water using watermelon peel activated carbon", International Journal of Scientific and Engineering research Volume 4 issue 2 ISSN:2229-5518.

6. Hala Ahmed Hagazi (2016) "Removal of heavy metals from wastewater using agricultural and industrial wastes as adsorbents", HBRC Journal Volume 9 issue 2 ISSN: 276-282

7. S.Shalini SrivastavaM, K.Mondal, B.Agrawal (2016) "Animal waste an alternative adsorbent for removal of toxic heavy metals from industrial waste water", Journal of Scientific Research Center Volume 60, 2016: 65-72 ISSN:0447-9483.

8. Shamzul lizar, Mohamed halim. S.I, Lias kamal. M.D (2015) "Adsorption process of heavy metals by low cost adsorbent", World Applied Sciences Journal volume 2 issue 7 ISSN: 1518-1530.

9. Rahmania.K, Mahvi.A.H, Mesdaghinia A.R (2015) "Bio removal of lead by use of waste activated sludge", International Journal of Environmental Research Volume 3 issue 2 ISSN: 471-476.

10. Khatoon Naeseema, Khan Altaf Husain, Pathak vinay (2014) "Removal of hexavalent chromium from synthetic waste water using synthetic nano zero valent iron as adsorbent". International Journal of Innovative Research in Science, Engineering and Technology Volume 2 issue 2 ISSN: 254-752

11. Parmar.M, Thakur Lokendra Singh (2014) "Removal of heavy metal Cu, Ni, and Zn ions and their removal techniques by low cost adsorbents a short overview, Lnt J plant animal & Environmental science 3: 143-147.

12. Rafia Azmat, Shaikh.M, Bhatti.I (2014) "Utilization of tea waste for the removal of arsenic from aqueous solution", Journal of Science Direct Volume 2 issue 15 ISSN: 97-104.

13. Singh S.R, Singh.A.p, (2014) "Treatment of waste water containing Chromium (VI) using rice husk activated carbon as a new low cost adsorbent", Journal of Environmental Science Volume 2 issue 5 ISSN:917-924.

14. U.Maheshwari and S.Gupta (2013) "Kinetic and Equilibrium Studies of Cr (IV) Removal of Aqueous Solutions using Activated Neem Bark" Journal of Chemistry and Environment, Volume 15 issue 2 ISSN: 869-943.