

Embedded Based Milk Adulteration Detection & Live Monitoring Using Internet of Things (IoT)

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Abstract - The milk is the dietary liquid discharged by the mammary organ of well-evolved creatures like mammals. The high-quality milk ought to have better thickness and should be liberated from the adulterants. Milk is the most monetarily sold item both by nearby merchants and general stores too. Anyway in local areas to build the yield certain adulterants are included which may influence the healthful quality of milk. Utilization of defiled milk causes genuine medical issues and an incredible concern to the nourishment business. So it is fundamental to guarantee milk by assessing the type and extent of adulterants that are added to the milk. This task is actualized utilizing the Arduino Uno microcontroller. All the sensors are joined to frame minimal and adaptable framework which break down and order the nature of milk into various evaluations lastly yield showed on LCD screen & IoT platform. The issue looked in little diaries and by the people can be forestalled by distinguishing the nature of milk, and keep from causing the perilous maladies by identifying the defilement of milk.

Key Words: Arduino, MQ-135 Air Quality sensor, DS18B20 Liquid Temperature sensor, BNC SL-31 pH, NodeMCU/ESP8266, Internet of Things (IoT).

1. INTRODUCTION

Milk is a pale fluid created by the mammary organs of warm-blooded animals. It is the essential wellspring of nourishment for newborn child warm-blooded animals before they can process different sorts of nourishment. Early lactation milk contains colostrum's, which conveys the mother's antibodies to its young and can lessen the danger of numerous ailments. The vital constituents of milk comprises of sugar, fat, protein, nutrients and minerals, compounds, and so on. The pH of milk ranges from 6.5 to 6.8 and it can change as time passes. Milk from various bovines and non-bull like warm-blooded creatures changes in piece, yet has a tantamount pH. From the start milk fat is released as a fat globule included by a layer. Each fat globule is made on the whole out of triacylglycerol's and is encircled by a film comprising of complex lipids, for example, phospholipids, alongside proteins. These go about as emulsifiers which shield the individual globules from combining and shield the substance of these globules from different catalysts in the liquid segment of the milk. Albeit 97-98% of lipids are triacylglycerol, modest quantities of di- and monoacylglycerols, free cholesterol and cholesterol esters, free unsaturated fats, and phospholipids are likewise

present. In contrast to protein and starches, fat arrangement in milk changes broadly in the piece because of hereditary, lactation, and healthful factor distinction between various species. In unhomogenized dairy creatures' milk, the fat globules have an ordinary separation across two to four micrometers and with homogenization, typical around 0.4 micrometers. The fat-dissolvable supplements A, D, E, and K nearby fundamental unsaturated fats, for instance, linoleic and linolenic destructive are found inside the milk fat portion of the milk. Normal bovine like milk contains 30-35 grams of protein for every liter of which about 80% is engineered in casein micelles. Complete proteins in milk address 3.2% of its course of action. There are four novel kind sorts of casein proteins, for example, α_1 -, α_2 -, β -, and κ -caseins. Generally speaking, they make up around 76-86% of the protein in milk, by weight. The purpose of solidifying of a sample depends upon the number of particles in the dissolvable (water pH as of milk), instead of the kind of particles. The closeness of any solutes will dishearten the purpose of hardening underneath zero degrees C. The purpose of cementing of milk depends on the centralization of water-dissolvable fragments.

During a dairy animals' draining, the milk comes out at the bovine's internal heat level 101.5 degrees Fahrenheit. It's promptly cooled to 36 degrees Fahrenheit. The breaking point of milk is near the breaking point of water, which is 100°C or 212°F adrift level, yet milk contains extra particles in it, so its breaking point is marginally higher. Milk that has been watered down contains more water and less solutes, so it's the point of solidification is more like 0 °C. Most milk processors will infer that milk has been watered down if the point of solidification is anyplace above - 0.250 °C. At the point when the adulterants are added to drain temperature changes and changes in temperature can be recognized utilizing a fluid temperature sensor. The lactose gives milk its sweet taste and contributes around 40% of entire dairy animals' milk's calories. Lactose is a disaccharide composite of two essential sugars, glucose and galactose. At the point when milk is contaminated taste changes can be recognized utilizing an electronic tongue. An electronic tongue is a sensor that measures and thinks about the taste of fluid or strong examples. To break down the development of the microbes is a significant errand since the microorganisms can cause ailments and make the milk insecure.

As IoT (Internet of Things) arrangements present all enterprises with business openings, it gives huge open doors for installed framework engineers as well. For an implanted

framework is something other than being associated with the web. IoT for installed frameworks is increasingly about gathering and dissecting huge measure of information from alternate points of view and summing up it into valuable data to improve how administrations and gadgets are utilized today. Here in this task IoT platform is utilized to show the information of milk analysis on an easy to use dashboard by the assistance of IoT platform Thingspeak. It likewise makes visual portrayal of the examination of past month information. It makes one ready to get moment report of complete investigation from any land area, just needs web association.

2. LITERATURE REVIEW

Electrical Methods for the Detection of Bacteria are some conventional techniques for location include bacterial list, in which deterioration is identified when expanded digestion brought about by duplicating microscopic organisms renders a shaded arrangement lackluster. The methylene blue decrease test is such a model; be that as it may, known imperfections of this test incorporate tedious and repetitive systems, just as a powerlessness to segregate between bacterial sorts. Lee et al [1]. Tried to enhance the methylene blue decrease strategy while keeping up its points of interest by enhancing it with an amperometric sensor. An amperometric sensor made out of a circuit with a potentiostat and a couple of cathodes, measures current change. Amperometric sensors are little and economical and have been tried in an assortment of media to identify changes in microbes, for example, *E. coli*. Lee et al. immunized with milk *E. coli* and ENT. *Aerogenes* are two kinds of coli structures that show the clean condition. A third model contained milk & methylene blue. Methylene blue can't avoid being blue until the metabolic development of organisms causes it to lose concealing. Consequently, the bacterial processing of the *E. coli* caused the reduction of methylene blue in the three models and besides realized a current change. Any present difference in more than 0.05 μA was distinguished with the amperometric sensor and recorded. The examination followed identification time and gave a gauge of the estimated number of microorganisms at first in the example. Authenticating high exactness in a converse straight connection between the logs of the bacterial fixation against the discovery time. The expansion of microbial living beings exponentially identified with the time start from immunization to the underlying little change in current. Results were positive. Points of interest to this technique incorporate a discovery time 0.5 - 2 hours shorter than that got with the methylene blue decrease strategy and an extremely wide recognition scope of 10² - 10⁴ CFU/mL. Besides, while the methylene blue decrease technique required steady management and inspecting at a 30-minute interim, the amperometric sensor could autonomously record the information. The last strategy was commonly essential and sensible; exactness was likewise a non - issue. Be that as it may, this strategy can't separate among feasible and non-suitable cells. Besides, a kind of microscopic organisms identification was inadequate. The amperometric sensor could just recognize *E. coli* and Ent. *Aerogenes coliforms* when other microorganisms, for example, *B. subtilis*,

Lactobacillus sp., *Saccharomyces sp.*, and *Staph. Aureus* were tried upon; they delivered an unimportant current change.

Remote Detection and Monitoring of Milk Spoilage is an utilization of remote-inquiry innovation to identify milk decay is a rising field of experimentation. The remote-inquiry magnetoelastic sensor stage is a detached, strip-like magnetoelastic thick-film combined with a compound or biochemical detecting layer, for example, a catalyst that vibrates at a trademark reverberation recurrence [2].

Conzuelo et al [3] has revealed amperometric biosensors to recognize the lactose substance of milk. Frequently lactose focus is utilized as a fundamental marker for the assessment of milk quality and the location of variations from the norm. It has been discovered that milk from bovines enduring mastitis has low lactose levels. Chemical-based amperometric biosensor is an adaptable systematic gadget with high selectivity and can be worked by incompetent faculty. The bioelectrode is structured utilizing a self-gathered monolayer, a specific catalyst to give response with the lactose and different synthetics. The compound response offers to ascend to an amperometric signal corresponding to the lactose fixation.

Renny et al [4] has announced a piezoelectric sensor to recognize the urea content in milk. It is an impetus based sensor and recognizes the weight of the gas, created in the model when the reaction occurs inside seeing urease. Potentiometric electronic tongues utilizing lipid/polymer a layer can characterize tremendous sorts of compound substances into a few gatherings, which can be found in the taste gathering in natural frameworks.

A potentiometric electronic tongue can perceive milk. The Potentiometric electronic tongue announced by them incorporates the programmed inspecting framework, the sensor exhibit with the reference cathode, the sign preparing unit, and a PC with the necessary programming introduced. The sensor exhibit comprises of seven sensors covered with lipid/polymer material and Ag/AgCl cathode was utilized as a reference. The potential is conveyed by the relationship of mixes in the model and the touchy covering of sensors. The information acquired from the electronic tongue is prepared by head segments investigation (PCA) to get the fluctuation in the trial information.

The conductance estimation between two terminals is a notable procedure to identify contamination. The majority of the occasions the electrical comparable model of the anodes submerged in the example are assessed to recognize the debased milk.

Capone et al [5] have utilized an E-nose to gauge the advancement of rancidity in UHT and purified milk during 8 and 3 days with five diverse SnO₂ flimsy films, arranged utilizing sol-gel innovation. The case is, the sensors could perceive the two sorts of milk similarly as choose the degree of rancidity of milks.

Electronic tongues or taste sensors has become a fascinating instrument to identify milk debasement[6]. It gathers data by a variety of sensors and can group the milk giving the data whether it is consumable or not. Electronic tongues can be of voltammetric or potentiometric. The assembling of the

sensors of the cluster utilizing film of Prussian Blue (PB) in this the detecting mode is voltammetric in which current is estimated by shifting the potential. The E-tongue has been utilized to have announced an electronic tongue with 36 cross-reasonableness sensor to identify goat milk defilement with cow-like milk, to distinguish hydrogen peroxide and fat substance of the milk. The framework comprises of strong state potentiometric sensors (polymeric blends are applied on strong leading silver-epoxy bolsters) alongside the straight discriminant information analyzers.

3. PROPOSED SYSTEM

This venture is for the most part coordinated towards observing the nature of milk. The observing framework for the most part has four distinct modules. Utilizing these modules the nature of milk is resolved on the standard study premise. The Modules are recorded including pH, temperature, odor, and taste. Here in this task IoT platform is utilized to show the information of milk analysis on an easy to use dashboard with the assistance of IoT stage Thingspeak. It likewise makes visual portrayal of the examination of past month information. It makes one ready to get moment report of complete investigation from any land area, just needs web association.

3.1 Description

Here, consider various examples of milk that incorporate new milk which is prepared according to the measures and milk which is tainted by poisonousness, which additionally incorporates milk which is saved for extended periods. Presently the examples are as needs be checked in a steady progression. All in all, the test will be performed regarding standard parameter esteems as per which any variations from the norm found in the examples will decide its quality.

3.2 Flow Chart

Figures given below shows the flow chart of the project. Figure 1 (a) shows the basics of flow chart which offers a choice to the user in the testing of the sample, Figure 2 (b), and Figure 3(c) shows the rest of flow. The very first step is to take the milk sample and then test it at various parameters and give results printed on LCD. After that it suggests what type of test is needed and can be preceded by choosing specified options from keypad.

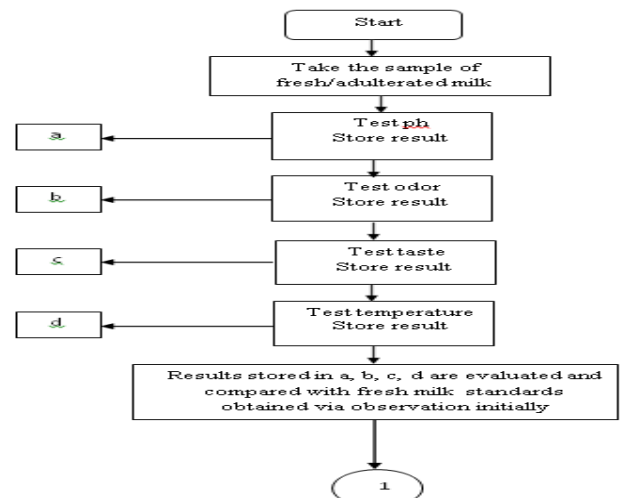


Fig -1: Flow chart (a)

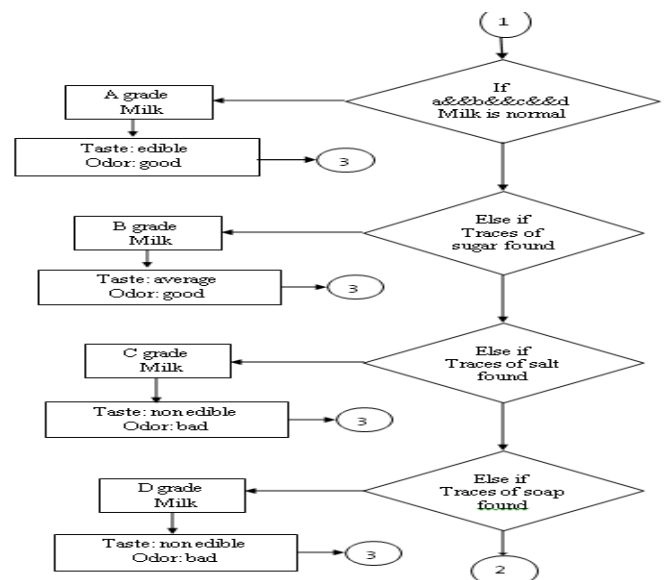


Fig -2: Flow chart (b)

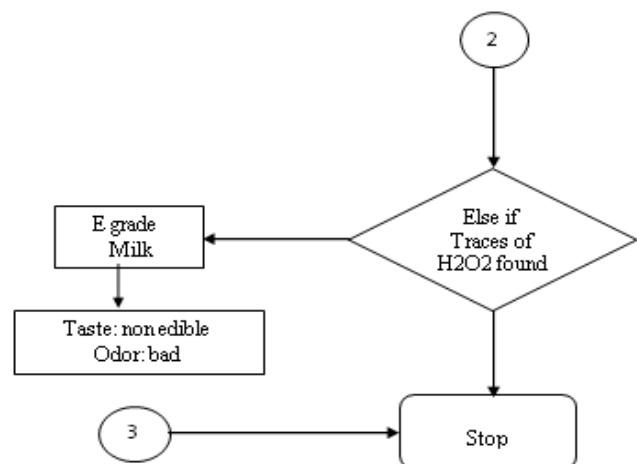


Fig -3: Flow chart (c)

3.3 Block Diagram

For the detection of various chemicals in the milk sample, it detects various parameters using a series of sensors as listed. Figure 4, as shown above, includes mainly six blocks and these are the Milk sample block, Sensors block, Microcontroller block, Keypad block, LCD block, and IoT monitoring block. These blocks start from taking samples either fresh milk or adulterated milk and then it is being processed from a combination of various sensors as listed below. Further it yields the result on LCD and IoT dashboard.

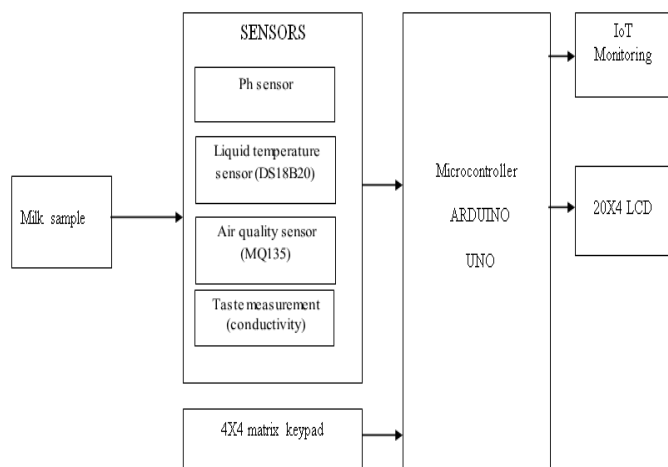


Fig -4: Block diagram

3.4 Working Strategy

Here, consider various examples of milk that incorporate new milk which is prepared according to the measures and milk which is tainted by poisonousness, which additionally incorporates milk which is saved for extended periods. Presently the examples are as needs be checked in a steady progression. All in all, the test will be performed regarding standard parameter esteems as per which any variations from the norm found in the examples will decide its quality. As determined before about the four modules included, the working strategy for those is as per the following:

3.4.1 pH

Each liquid has its own pH regard according to temperature and other ward parameters. So the standard new milk has a pH of range 6.5-6.7, above and underneath this range is totally considered as varieties from the standard in its quality. Here it screens the pH and gives a visual alert using LCD, which shows the pH level and determines if the attempted milk is normal or surprising, in clear expressions of extraordinary quality or horrible quality. Figure 5 shows a pH sensor and pH board, pH board makes it perfect to be utilized with Arduino microcontroller.



Fig. 5: pH sensor

3.2.2 Temperature

Milk has its own temperature standards which ought to be kept up during stockpiling, regardless of whether the milk is blended in with water or with any harmful materials the temperature of the milk won't be in the typical range. For the most part milk will be sheltered at the standard temperature go above or beneath which the development of microscopic organisms happens and subsequently not fit for utilization. The overview will be completed on a safe temperature zone as per which the LCD will show the nature of milk. Figure 6 shows the temperature sensor model ds18b20, which is used in this project. It has to be dipped in the milk sample during testing.



Fig. 6: Temperature sensor ds18b20

3.2.3 Odor

The convergence of smell will shift from new milk to harmful milk. At the point when the poisonousness in milk is high it will in general discharge harmful gases which come out as terrible smell from the milk when milk is saved for quite a while or because of outer pollution. So we recognize the gases discharging out from tests which are only terrible smell when all is said in done. After any such location of gases the quality of milk will be shown on LCD. Figure 7 shows the Air quality sensor of model MQ135, which is used in this project. It is put above the milk sample to test the quality of air evolving from the milk sample, which helps to distinguish the milk sample smell.



Fig. 7: Air quality sensor MQ135

3.2.3 Taste

Taste is reliant on the pH of a specific substance. From the beginning take another milk test which will have the standard pH respect. Taste relies on designed substances related to milk and those compound substances will have its pH respect, at any rate in everything considered including all the blend substances which plots new milk which will have its pH go 6.5-6.7. So any poisonous material or milk set something aside for a long time will truly have extra mix substances in it, which are not consumable and those destructive degradation framed are made by the advancement of hurtful materials remotely or by long safeguarding system will make specific taste or horrible taste, so this will be showed up on LCD that how far it is consumable.

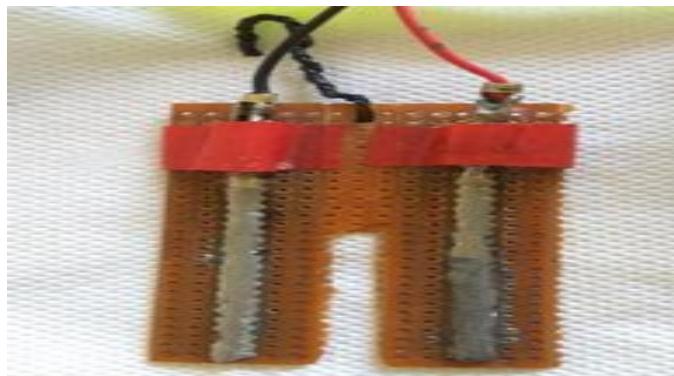


Fig. 8: Conductivity sensor

4. RESULT & DISCUSSION

The ideas examined in this paper were effectively executed and formed into a working model. The figure 10 shows the last working model of the task. The qualities acquired from different sensors in the model are broke down, aligned, designed, and grouped into various evaluations. These evaluations decide the nature of the milk depending on the different parameters. The framework demonstrates the nearness of adulterants, for example, sugar, cleanser, salt, and H2O2 in the milk. The activity of the framework is constrained by hex keypad. The conclusive outcome is shown on the LCD screen.

In light of the pH extend for each example, it is delegated acceptable, ordinary, strange, normal, and awful; it additionally shows whether the example is acidic, essential, and slight fundamental. The scent is delegated acceptable, normal, and terrible. Taste is delegated palatable and non-eatable. The hints of adulterant present in the milk are shown during the Adulterant test as appeared in figure 9. Thinking about all the acquired test esteems and their order, the milk is named grades A, B, C, D, and E.

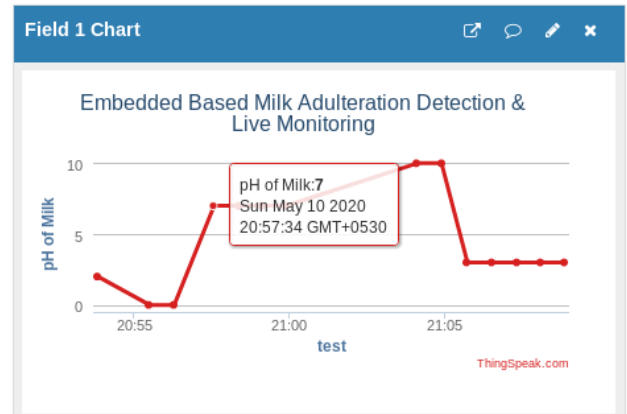


Chart -1: pH of milk per test

On successful testing of milk sample data of analysis is uploaded to IoT platform Thingspeak, which makes a chart as shown above. Chart 1 represents the graph of the pH of milk per test.

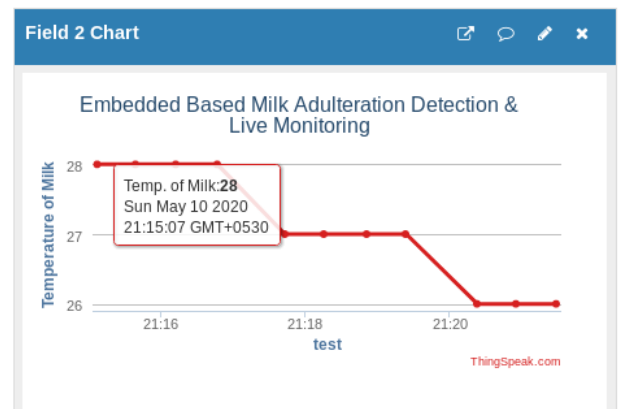


Chart -2: Temperature of milk per test

Chart 2 represents the graph of the temperature of milk per test. Similarly Chart 3 and Chart 4 represent the graph of Odour per test, graph of Taste per test respectively.

Figure 9 shows the result of the analysis of milk samples on LCD which is not stored permanently as like data on IoT platform Thingspeak.

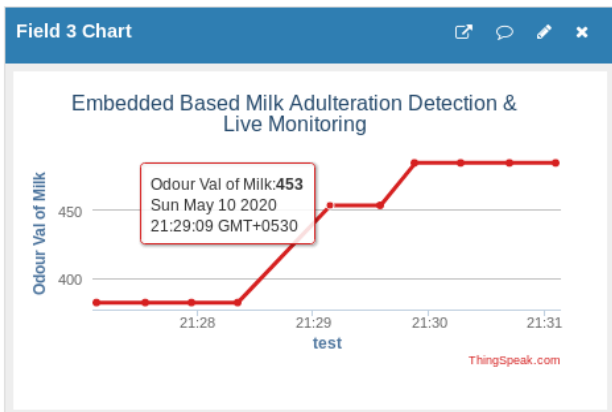


Chart -3: Odour of milk per test

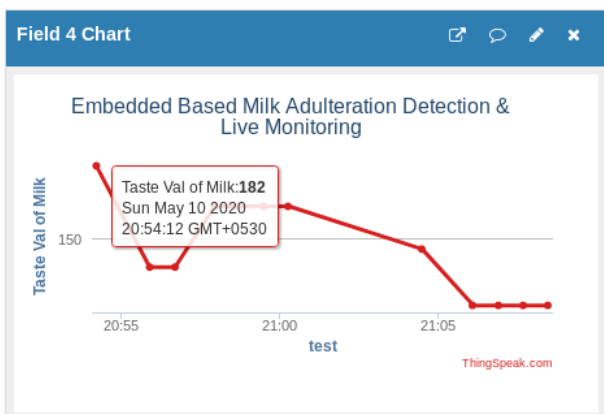


Chart -4: Taste of milk per test



Fig. 9: Test Result of adulterated milk sample

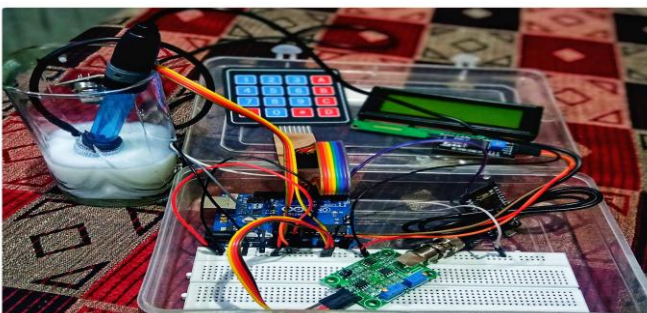


Fig. 10: Snapshot of complete working model

5. CONCLUSION & FUTURE WORK

In this paper, we developed an IoT based system which is executed utilizing ARDUINO UNO18F4520 microcontroller. All the sensors are joined to frame minimized and adaptable framework which breaks down and group the nature of milk into various evaluations lastly yield showed on the LCD screen. The issue faced in small dairies and by the people can be prevented by identifying the nature of milk, and keeps away from causing the dangerous ailments by distinguishing the adulteration of milk.

In future this endeavor can be realized in little and enormous milk dairies for cutting edge milk analyzers. It is expected to execute IoT and DBMS for a charging framework, in which every client will have their very own database, wherein the information is recorded for the measure of milk taken, in this installment should be possible utilizing charge or Mastercards, installment should be possible on a month to month premise. Further this framework will be utilized by the administration for following milk creation and advertising, all the data from milk creation to showcasing will be put away in the executives' site which can be gotten to by any client having a record in that firm.

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