# **OPTIMUM SOLUTION FOR EFFECTIVE MEDICAL WASTE MANAGEMENT**

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**Abstract**- Medical wastes are highly hazardous and it lead people under risk of incurable diseases. Medical waste management is very important as medical wastes are increasing day by day. During Health care activities like treating, diagnosing, immunizing human 25%). beina and animal & while during research activities wastes are generated. Mainly hospitals, clinics. centres, healthcare institutions. diagnosis dental offices, medical laboratories generate medical wastes. This deals with application of GP paper technique which is one of the optimization technique to control the expenditure of medical waste management by considering various factors like segregation, storage, transportation, treatment, by-products after recycling. This paper also helps to the systematic disposal of medical waste and environmental protection.

#### Keywords: By-products, Goal programming, Optimization, Overachievement, Underachievement

# **1. INTRODUCTION**

Clinical squanders can be named general waste, pathological waste, sharps, Infectious squanders, compound squanders and Radio-active squanders, pressurized pharmaceutical squanders, compartments, Genotoxic squanders and so forth. Risk chemical, pathological, preswastes are sharps, surized container, infectious, pharmaceutical, Genotoxic wastes etc. Medical Wastes are generated by Government hospital, private hospitals, nursing homes, physician's office, Dental office, Dispensaries, blood bank collecmortuaries, and tion Centre. Animal houses. Laboratories. Research organizations. Categories of humans exposed to chance of contamination are sanitation paramedical employees, scientific and workforce, sufferers and site visitors. Standard Operating procedures of the system are Generation, segregation, collection, storage, transportation, treatment of wastes. Non-hazardous and hazardous wastes are generated in the hospitals/public authority. Non-hazardous wastes are generated in the sit of kitchen, administration, hostels, office, stores restrooms etc. Hazardous wastes are generated by wards, treatment rooms, ICU, labor room, dressing room, dialysis room, CT scan in hospital itself.

WHO estimates 85% of hospital wastes are nonhazardous and 10% is infectious, 5% are noninfectious. In health care there are two type of wastes. First variety is Non risk wastes (75%-90%) & the other variety is Risk wastes (10%-Developed countries produce 1 - 5kg/bed/day/with variation among countries. In India 1-2kg/bed/day with variation among government and private establishments. Estimated 506.74tons/day wastes generated, out of which undergoes proper disposal. Medical 57%wastes waste handling involves some best practices. To avoid most medical waste problems Health care workers must adhere a few key best practices. Workers should mindful of the laws, they classify and separate all loss by type into the right shading coded squander holders. Isolated squanders should be marked relying upon its classification and the correct documentation ought to go with all holders during travel. Utilize the clinical garbage removal shading code. Recruit the correct garbage removal organization

# 2. Review of the literature

Details of hazardous management is explained in [1]. [2] Gives the explanation of medical waste management and control. Case study of medical waste management of Korea is explained detail in [3]. Detailed process and Device for the disposal of medical waste is given in [4]. Detailed study of GP model for Rubber Wood manufacturing factory in Tripura is mentioned in [5]. GP approach for food product distribution of small and medium enterprises is mentioned in [6]. [7] Gives the explanation of how to use analytic network proand goal programming for interdependent cess information system project selection. [8] Explains the process of development of model based on Linear Programming to solve resource allocation task with emphasis on financial aspects.

# 3. Objectives of the study

a) Distinguishing deviation in the objectives b) Boosting the benefit of reused item c) Environmental assurance by compelling the executives of clinical garbage removal 4. Mathematical model / Goal **Program**model developed ming in the study: Goal programming is known as one of the multiobjective programming techniques. It is an optimization technique. It is treated as an extension of linear programming that allows simultaneous satisfaction of various conflicting objectives while obtaining a solution that is optimal with respect to the decision maker's specification of goal priorities.

4.1. **Minimizing** the segregation cost: Segregation of wastes is done at the point of generation of waste in separate color bags. Human and animal anatomical wastes/microbiology and cotton/dressing/linen/bedding wastes soiled are collected in yellow bags. Red bag may be filled with tubing, catheters. Blue/White bags can be used for waste sharps, needles, syringes, scalblades etc. Discarded medicines/cytotoxic pels, drugs, inceration ash, chemical wastes are need to put in Black bags. Most significant advance in bio-clinical waste oversee is essential detachment of various classifications of waste produced at source and along these lines decreasing the dangers just as cost of dealing with and removal. Effective biomedical waste management depends on effective segregation. The model for segregation is

$$\sum_{i=1}^{8} \sum_{t=1}^{4} S_{it} x_{it} \le S_{T}$$
$$\sum_{i=1}^{8} \sum_{t=1}^{4} ST_{it} x_{it} + d_{1}^{-} - d_{1}^{+} = ST_{T}$$

Where i= 1,2....8 denotes 8 types of medical wastes, t=1,2,3,4 Quarterly calculation, ST denotes segregation cost and ST<sub>T</sub> denotes segregation target costs,  $d_1^$ underachievement function,  $d_1^+$  overachievement function

## 4.2. Supressing the Collection cost

The assortment of biomedical waste includes utilization of various kinds of compartment from different wellsprings of biomedical squanders like Operation Theatre, research centre, wards, kitchen, hall and so on The compartments/containers should be put so that 100 % assortment is accomplished. Sharps should consistently be kept in cut verification holders to stay away from wounds and contamination to the labourers taking care of them. The model for collection is

$$\sum_{i=1}^{8} \sum_{t=1}^{4} C_{it} x_{it} \le C_T$$

$$\sum_{i=1}^{8} \sum_{t=1}^{4} C_{it} x_{it} + d_2^{-} - d_2^{+} = C_T$$

Where i= 1, 2....8 denotes 8 types of medical wastes, t=1, 2, 3, 4 Quarterly calculation

C denotes collection cost and C<sub>T</sub> denotes collection target costs,  $d_2^-$  underachievement function and  $d_2^+$  overachievement function

# 4.3. Controlling the Storage cost

Biomedical waste is stored in a right place once collection has been finished. Different categories Segregated wastes of essentially to be collected in identifiable containers. It is needed to be taken consideration that the term of capacity ought not to go past for 8-10 hrs. in enormous medical clinics (more than 250 bedded) and 24 hrs. in nursing homes. Every container need to be clearly labelled to show the ward or room where it is kept. The purpose behind this naming is that it could be important to follow the loss back to its source. Other than this, stockpiling region should be set apart with a posted warning.

$$\sum_{i=1}^{8} \sum_{t=1}^{4} ST_{it} x_{it} \le ST_{T}$$
$$\sum_{i=1}^{8} \sum_{t=1}^{4} ST_{it} x_{it} + d_{3}^{-} - d_{3}^{+} = ST_{T}$$

Where i= 1,2.....8 denotes 8 types of medical wastes, t=1,2,3,4 Quarterly calculation, ST denotes storage cost and ST<sub>T</sub> denotes collection target costs,  $d_3^-$  underachievement function  $d^+$  overachievement function

function,  $d_3^+$  overachievement function

## 4.4. Minimizing the transportation cost:

There is a requirement of separate corridor and lift in hospital to carry and transport waste. Transport of radioactive, RCRA dangerous, and irresistible/bio hazardous squander is more controlled, costly, and unsafe. These are commonly taken from the office that produces them to a treatment, stockpiling, and removal office (TSDF) instead of directly to a landfill. The TSDF may have its own landfill or it may move the waste somewhere else for extreme removal (or for greater treatment). Transportation of BMW can be divided into internal and external transportation. Internal transportation is for yellow, red, blue and white bags. External transportation is for general waste collected in the back colored plastic bags

$$\sum_{i=1}^{8} \sum_{t=1}^{4} T_{it} x_{it} \leq T_{T}$$

$$\sum_{i=1}^{8} \sum_{t=1}^{4} T_{it} x_{it} + d_4^- - d_4^+ = T_T$$

Where i= 1,2.....8 denotes 8 types of medical wastes, t=1,2,3,4 Quarterly calculation, T denotes transportation cost and  $T_T$  denotes transportation target cost,  $d_4^$ underachievement function,  $d_4^+$  overachievement function

#### 4.5. Controlling the treating disposal cost:

Various methods of treatment and disposal technologies are Incineration, chemical disinfection, wet and dry thermal treatment, microwave irradiation, land disposal, Inertization, Autoclave, Encapsulation, Shredder etc. Treatment process involves lot of expenditure. Model for trying to minimize the treating cost of each medical waste quarterly is

$$\sum_{i=1}^{8} \sum_{t=1}^{4} TR_{it} x_{it} \leq TR_{T}$$
$$\sum_{i=1}^{8} \sum_{t=1}^{4} TR_{it} x_{it} + d_{5}^{-} - d_{5}^{+} = TR_{T}$$

Where i= 1,2....8 denotes 8 types of medical wastes, t=1,2,3,4 Quarterly calculation, TR denotes treating cost and TR<sub>T</sub> denotes transportation target costs,  $d_5^-$  under achievement function,  $d_5^+$  over achievement function

## 4.6. Boosting the profit of recycled products:

Some materials of waste produced in hospitals may be recycled and new substance can be produced as byproducts. Recycling of sharps, syringes, needles, blades etc. gives the new product and selling of those can be increased and profit can be boosted. Model for the same is given by

$$\sum_{i=1}^{8} \sum_{t=1}^{4} PR_{it} x_{it} \ge PR_T$$
$$\sum_{i=1}^{8} \sum_{t=1}^{4} PR_{it} x_{it} + d_6^- - d_6^+ = PR_T$$

Where i= 1,2....8 denotes 8 types of medical wastes, t=1,2,3,4 Quarterly calculation, PR denotes profit of recycled product and PR<sub>T</sub> denotes profit target costs,  $d_6^-$  underachievement function,  $d_6^+$  overachievement function

#### **Priority levels**

Priorities are assigned to the specified goals in the following order

Priorities	Goals
P <sub>1</sub>	Profit
P <sub>2</sub>	Treating cost
P <sub>3</sub>	Storage cost
P <sub>4</sub>	Transportation cost
$P_5$	Segregation cost
P <sub>6</sub>	Collection cost

#### 5. ACHIEVEMENT FUNCTION:

MinZ=
$$P_1d_6^- + P_2d_5^+ + P_3d_3^+ + P_4d_4^+ + P_5d_2^+ + P_6d_1^+$$

#### 6. RESULT & CONCLUSION:

After the suitable data collection, target & priorities value need to be fixed by the manager and the above equations are solved using software LINGO, which gives the deviation in the goals. By identifying the deviation in the goals, Manager can correct way of managing the particular process/ event. This helps the manager to manage the waste management system in effective way. Thus goal programming technique helps in effective waste management as a result environment protection which very much essential in present days.

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