

# Review on Study of Recycled Aggregate Concrete Containing Silica Fume as Partial Replacement for Cement

Narendra Gupta<sup>1</sup>, Pankaj Agrawal<sup>2</sup>, Anudeep Nema<sup>3</sup>

<sup>1</sup>M.Tech Scholar, Eklavya University Damoh M.P.

<sup>2</sup>Assistant Professor Eklavya University Damoh M.P.

<sup>3</sup> Assistant Professor Eklavya University Damoh M.P.

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**Abstract -** Recycled Aggregate Concrete (RCA) is a concrete product made from recycled aggregate in whole or in part from natural aggregates. The purpose of this study is to characterize ACR and compare it to concrete based on natural aggregates<sup>2</sup>. Recycled concrete aggregate has also been described as "the most innovative development in concrete structures in decades". Not only does it conserve non-renewable resources, it has been proven to be economically and environmentally beneficial. rice paddy. In this study, conventional grade 43 Portland cement was used, and the weight percent of recycled aggregate partially replacing natural aggregate was 0%, 10%, 20%, 30%, 40%, and 50%. Concrete blocks and columns are molded and laboratory tested. In order to determine the optimal replacement rate, mechanical property tests such as compression tests and tensile tests were conducted. The results show that the optimal rate of replacing recycled aggregate with natural aggregate is 30%. Replacing up to 30% can achieve the same strength as conventional concrete. Above 30%, the resulting strength tends to decrease.

**Key Words:** Workability, Compressive Strength, Tensile Strength, Silica Fume.

## 1. INTRODUCTION

Today, the concrete industry consumes a lot of natural resources. This causes great damage to the environment and Mother Earth. The less cement and natural aggregates used to produce concrete, the less impact it has on the environment. Rising landfill costs and the lack of natural resources for aggregate encourage the use of construction waste as a source of aggregate.

Managed development has become a respectful attitude towards developments that cause endless damage to the planet. This is because real estate development companies are large buyers of common assets and a huge source of waste. The high use of raw materials in development projects is one of the main causes of environmental degradation and pollution and depletion of natural and mineral resources on Mother Earth.

Over 165 million joint gross tonnage continues to be used in various joint and most recent developments. During this period, the UK produced around 190 million tonnes of

developed and crushed aggregate. Of that, about 60 million tonnes is concrete. Assets such as Gross, Sandoz and Bond are in a hopeless position as they are unwilling to adapt to the allure of development business. In this way, using the reused money can be one of the key efforts to achieve practical development.

Recycled Aggregate (RA) is recognized and recognized as a reasonable contrasting option to Natural Aggregate (NA), so how does Recycled Concrete Aggregate (RCA) compare to contrasting cement and conventional cement? It is important to make sure that Proper mixing structure and presentation of various shaped masses and prominent superplasticizers influences the processing of supplemental concrete and imparts properties such as corresponding characteristic mass mass (NAC) or performance for the construction industry. It may even be a possible answer. The real contrast between the characteristic gross weight and the recycled gross weight (RCA) lies in the subsequent solution of the RCA surface.

It is a permeable material and presents bulk thickness and dry thickness of the impregnated surface, 1290-1470 kg/m<sup>3</sup> and 2310-2620 kg/m<sup>3</sup> separately. The bulk thickness of the RCA matches the thickness of the lightweight overalls. The high porosity of RCA is due to the abundance of subsequent mortar material, which accounts for its low protection against mechanical and synthetic activity. Due to the close proximity of small cracks and binder residues attached to the outer layer of recycled solid drifts and drifts, the expanded porosity of rocks usually causes very high water absorption, which is called "It affects "free" water, i.e. water accessible to chemicals Reactions, and therefore real water-concrete ratios. This higher porosity thus plays an important role in fixed displays in both fresh and solidified states. Moreover, the mechanical properties of enhanced RCA are affected by defects due to the high porosity of recycled holes.

In most cases, it is important that the approximate sum has good quality, strength and weather resistance and that the surface is not contaminated. B. Free of soil, sediment, natural products, strong molecules, waste chemicals and recycled materials that do not affect the hydration and adhesion of concrete and water. Totals can be sorted by weight, wobble, and shape. Availability is the first and most important issue when choosing a solid product. Periodically, field engineers

are required to build concrete anywhere close to the mine site.

## 2. OBJECTIVE OF RESEARCH

The main purpose of this study is to develop and test the properties of concrete by partially replacing natural coarse aggregate with recycled coarse aggregate. Investigation of the possibility of using recycled coarse aggregate as coarse aggregate for concrete and the effect of the use of admixtures (silica dust) and superplasticizers on the properties of recycled coarse aggregate concrete and based on recycled concrete aggregate. Further investigation of the literature review of various articles and their properties. The more precise objective of the study is as follows

- To investigate the mechanical properties of concrete produced with recycled coarse aggregates.
- To investigate the durability properties of concrete produced with recycled coarse aggregates.

## 3. LITRATURE REVIEW

- Burrito et al. (2013) studied the mechanical properties of total recycled solids (RCA) and the effect of superplasticizers on RCA. Relative impact on mechanical properties. B. Experimenting with different solidification percentages (i.e. 25%, half, 100%) of coarse aggregate recycled from solid waste while simultaneously using two superplasticizers (normal and high water absorption limit), print quality, division stiffness, and scraped area. Enlarging RA in blends has been observed to reduce the elasticity of the solid part, which can be overwhelmed by the presence of superplasticizers. Superplasticizers have been observed to have the ability to slightly improve stiffness and compression quality, as well as the ability to reduce water content in the mixture.
- Bhutta et al (2013) studied the properties of permeable cement from discarded tamped concrete (total reuse). Using recycled bulk materials made from crushed waste concrete, water-permeable cement with good porosity and quality was manufactured. Tests performed on permeable cements are porosity, porosity modulus, compression and bending properties. The effects of total recycling on porosity, quality and permeability were identified. The cumulative porosity of water-permeable cement reinforced with recycled aggregate was greater than that of water-permeable cement with ordinary aggregate. Prolonged polymer modification slightly decreased the total void fraction, but this was largely irrelevant to the overall properties. The compaction quality of permeable cements with normal and recycled aggregates was significantly improved by polymer adaptation by 57% and 79%, respectively. Using whole recycled materials together with ideal polymeric

substances can produce satisfactory porous concrete with both adequate drainage and strength properties.

- Kou et al. (2012) Completed an accessibility study on the use of approximate recycled waste (FCW). The workability, printing quality, splitting rigidity, general-purpose static elastic modulus, penetration of chloride particles, and drying shrinkage of the new cement were clarified. Compression quality decreases as the total FCW increases. In any case, his specified 28-day quality (32-44 MPa) can already be achieved with less than 30% substitute material by weight. It was found that the droop rating increased with increasing FCW content. The water absorption limit of cement was extended with increasing FCW content. At 15% FCW, it was found that the quality of the elastic parts of the blends decreased at all cure ages. Elastic modulus and protection from chloride particle penetration decreased with increasing FCW. FCW reduces the thickness of the hardened cement and improves water absorption. It was observed that even without 30% replacement of rock with FCW, concrete with a w/c of 0.35 could still have an objective 28-day pressure quality of 40 MPa.
- Kwan et al. (2012) completed a study of the robustness properties of RCA by replacing the normal totals (0% 15% 30% 60% 80%) with reused ones. The lower the W/Z ratio, the higher quality RCA can achieve. Strain measurements were used to determine shrinkage and elongation with an accuracy of 0.001 mm. The results show a pattern of decreasing compression quality with increasing RCA, but ~30% replacement is the ideal level.
- It was observed that the shrinkage could be kept at baseline levels by curing for 24 hours after casting. The highest congenital permeability was observed in 80% RCA samples at 7 days. RCA excels in its UPV rating, most of the time in 56 days he tops 4.0 km/s. I've found to add about 10% water to the mixture to get a similar slack.
- Isabel et al. (2012) conducted a study of plain cement made from mixed recycled total aggregates. The recycled totals were equipped by RECINOR (Ferrol, Spain) at the recycling plant. The measure of water consumed was the expected total + additional water required to soak the total to achieve a W/Z of 0.6. We observed that the Poisson's ratio was independent of neither the mixture nor the substitution ratio, and found that higher substitution ratios decreased infiltration and disappointment burden increased with substitution ratio. The observed thickness is reduced by about 7% for 100% replacement concrete. A further decrease in print quality is directly observed with increasing substitution rates, ranging from 20% to 30% for concrete with 100% total recycled content. Error strain was observed to increase with substitution rate, 2.1%

for normal total, 2.3% for semi-trade, 25% for 100% reused grand total.

- Sedic et al. (2012) conducted a study on the use of recycled solids in fly ash concrete. Design properties and strength performance were evaluated for two types (Portland bond and fly slag), 0% 30% half 100% of NA replaced with recycled amount and 30% of debris replaced with concrete. rice field. Structural properties (compressive quality, flexural properties, general modulus, drying shrinkage) and additional strength properties (sulphate attack, carbonization, chloride particles) were observed. Both carbonation depth and carbonation coefficient increased with increasing RCA content. We found that the higher the pressure quality of the cement, the lower the carbonation coefficient. The use of FA in RCA improves protection against chloride penetration and CA protection does not adversely affect the properties of pure concrete (PC) and PC/30% FA concrete. A decrease in protection from carbonation and sulfate attack was observed when the RCA range exceeded 30%. We found that 30% is assumed to be the ideal level.
- Jathurapithakur et al. (2012) completed a study on the effects of ground bagasse (GBA) fire residue on the mechanical and strength properties of recycled whole cement. Sugar-processed landfill waste (combustion) was used as pozzolanic material and was used to replace concrete in 20%, 35% and half weight of fasteners. The cement pressure quality, flexibility modulus, water porosity and chloride particle penetration depth were determined. The flexibility modulus of RCA with or without GBA was observed to be approximately 19% lower than that of ordinary cement. GBA has been used judiciously to reduce permeability and a significant reduction in the depth of chloride penetration has been observed. The mechanical and strength properties of RCA should be efficiently improved by using 20% GBA in concrete mixes.
- Using ASTM Type Portland Cement, Metakaolin (MK) designated Metastar 450, Dense Silica-Rage (SF) designated Force 10,000D Small Scale Silica, ASTM Class-F Fly Fiery Residue, W/B ratio 0.50 Did. It was concluded that SF and MK can improve the mechanical and strength properties of whole recycled cement. It has been observed that the use of FA and GGBS significantly improves the toughness performance of the whole recycled cement. It was found that the coupling of mineral additives to engineering modifications of recycled whole cement was higher than that of conventional whole cement.
- Asamoah and Afrifa (2010) used phyllite as aggregates to study solid properties. A total of 400 batches of 100 x 100 x 100 mm solid 3D shapes (200 stones and phyllite

each) were cast and cured for 3, 7, 14, 28, 56, 90, 180, and 360 days. was observed. Phyllite overalls have a flaky and long nature as opposed to stone overalls, and phyllite overalls have great absorbency to stun. It was found that the physical and mechanical properties of the phyllite summation meet the basic requirements of a concrete suitable summation. Phyllite whole cements were found to be poorly processable when the fines were not sufficiently expelled into the green body and the quality improvement rate of phyllite solids (PC) was lower than that of rock solids (GC). Compressive and flexural properties of PC were observed to be approximately 15–20% lower than the corresponding GC blend ratios at all ages.

- Grdic et al (2010) conducted a study on the properties of self-compacting concrete with recycled coarse solid aggregates. The possibility of producing self-compacting concrete using coarse bulk material recycled from crushed cement was also investigated, highlighting its natural value. Next, the issue of shipping targets for waste from demolition of old structures is again addressed. Three solid mixtures were prepared with 0%, half, and 100% total replacement by recycled aggregate.
- Using a total of 50-100% coarse recycle increases the water absorption by 0.15-0.37%, reduces the torsional elasticity to 2.49-13.95% and reduces the compression quality by 3.88-8.55%. The difference has been observed to be the use of recycled coarse aggregates in the production of self-compacting concrete.
- Evangelista et al. (2010) studied the strength performance of cement made from fine recycled solids. Mixing area parameters such as regular Portland cement have been observed to affect the fine reclaim value by crushing the waste cement in the crusher. A normal grand total and a w/c ratio of 0.52 were used. Tests performed were water retention by flooding, water uptake by capillary action, and carbonation depth. The expansion of water assimilation by either of the two strategies was observed to increase enormously as the level of recycled amount of fines increased. It is also observed that carbonation protection decreases with increasing fine RCA content. A 30% achievable replacement rate for trace RCA was observed.
- Cabral et al. (2010) completed a study of mechanical properties showing the total recycled cement by varying the water/concrete ratio and replacing the normal total percentage with the recycled total. The reconnaissance program used the example of his main C&D waste source in Brazil. This is solid, mortar, and red-fired blocks in addition to tiles. It was observed that the cement compression quality and modulus results were analyzed and substantiated on a factual basis. For both

solid properties, recycled coarse aggregate was found to be more convincing than recycled fine aggregate. The use of fine reclaimed red earthenware enhances its robust quality. Coarse recycle red burn and fine recycle solids were found to have the greatest and least impact on solids properties, respectively.

- Juan et al. (2009) studied the effect of the proportion of binding mortar on the properties of recycled solid bulk materials. Experimental relationships between grout content and other reuse properties covering a wide variety of different properties were analyzed. It was found that individual recycle quantities with less than 44% mortar content from the base cement could be used. Note also that after this measurement, a total weight with a mass density of over 2160 kg/m<sup>3</sup>, a water retention of less than 8% and a Los Angeles wear loss of less than 40% was observed.
- Corinaldesi et al (2009) conducted a mineral by enhancement study when performing 100% RCA. An example was created by completely replacing fine and coarse amounts with recycled amounts from construction waste recycling plants. Similarly, we examined RACs containing milling mats (RA + FA) or silica (RA + SF). In the first section, print quality and flexural modulus were evaluated, and in the second, ductile section quality, dynamic flexural modulus, drying shrinkage, reinforcing bond quality, carbonization, and chloride penetration were studied. It was discovered that flavorful solids properties were created by reusing fine and coarse sums using judicious selection and proportions of solid materials.
- Helen et al. (2004) completed a study on the strength properties of recycled whole cement. This is a unique method for proper improvement. We observed three properties of these new cements that should be investigated. We analyzed water uptake, pore volume increase, and carbonization by replacing 0%, 20%, half, and 100% of the total with recycled material. A blended outline nomogram was used and was a very useful device that allowed the analyst to explore the properties and practices of different cements. Concrete made with old treatments or total recycled from old cement (20%, half, and 100% replacement) has the same new workability as cement used in normal total in 20% areas found to achieve the same print quality as 40 MPa in 28 days.
- Bodin et al (2003) conducted a study to evaluate the surface penetration properties of total recycled cement. The water permeability, air permeability, and surface permeability of fully recycled cement (RAC) have been observed to contrast with those of control concrete made with normal total mass. It has been found that the targeted permeability coefficient can distinguish

between the percolation properties of RAC and NAC and evaluate the good relationship between surface porosity and porosity, diffusivity and water absorption limit. Regarding the strength of RAC, it has been observed that RAC is generally more permeable than NAC.

- Ajdukiewicz et al. (2002) studied the effect of recycled total on the mechanical properties of HS/HPC. It was observed that testing was completed using a variety of recycled materials derived from 2- to 7-year-old proprietary direct cements or high-quality cements that were ground for up to 3 months prior to use.

#### 4. RESEARCH PROGRAMME

In this study, conventional grade 43 Portland cement will be used, and the weight percent of recycled aggregate partially replacing natural aggregate was 0%, 10%, 20%, 30%, 40%, and 50%. Concrete blocks and columns will mold and several tests will perform to determine properties of modified as well as conventional concrete. Following laboratory tests will perform on the concrete sample

1. Slump cone test
2. Compressive strength test
3. Split tensile strength of test
4. Ultrasonic pulse velocity (UPV) measurement
5. Acid resistance test
6. Alkalinity resistance test

#### 5. CONCLUSION

From the above study the following conclusions can be drawn.

1. It is clear that recycled aggregate can be used with natural aggregates.
2. Higher ratio of Recycle aggregate can worsen the properties and strength of mix.
3. Due to use of recycled aggregate in construction industry it can slow the impact of waste on environment.
4. Furthermore improvement is needed in the recycled aggregated cement.

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