

Design of Flexible Pavements for an Existing Road

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Abstract - Pavements are expected for the smooth, protected and orderly entry of traffic, Pavements are by and large named adaptable and unbending Pavements. Adaptable Pavements are those which have are for the most part named adaptable and unbending Pavements. Adaptable Pavements are those which have low flexural strength and are adaptable in their primary activity under loads. Unbending Pavements are low flexural strength and are adaptable in their primary activity those which have essential flexural strength and flexural inflexibility. The significant advancement in the auto versatile innovation has come about weighty moving burdens on the current expressways for streamlining of the vehicle cost. The current streets which are planned in view of the thumb rules can't take special care of the weighty wheel loads bringing about the crumbling of the current streets. In the venture report, an endeavor is made to plan a street at Paratwada, in light of the standards of Pavement plan. On the current arrangement of the street, soil tests are gathered for the assurance of soil attributes like consistency limit, strainer examination, CBR values and so on, Based on this the thickness of Pavement (flexible) is planned. The arrangement of the streets is likewise planned and fixed by studying and evening out. The absolute street length being 497 meters of which, on segment is 247m, other is 200m and the third area is 50m.

1. INTRODUCTION

For financial and effective development of interstates, right plan of the thickness of Pavements for various states of traffic and sub-grades is fundamental. The study of Pavement configuration is moderately new. In India, already street outside was planned on a few level headed information however more on the experience of the street engineer. A few erratic thicknesses of the Pavements were utilized which lead to exorbitant disappointments and wastage as at times, the thickness of Pavements was lacking and in different cases costly. As there could be no legitimate plan measures, the development of streets was pretty much uneconomical in practically all cases. Consequently sensible strategy for planning and

ascertaining the outside layer thickness based on assessment of traffic loads and bearing limit of sub-grade and so on.

2. PAVEMENT

Pavement is a planned design laid on an area, expected to support vehicular traffic. The capability of Pavement is to communicate burdens to the sub-base and under lying soil. Presently a day's Flexible Pavements contain sand and rock or squashed stone compacted with a cover of bituminous material, like Pavementic tar or Pavementic oil. Such Pavement has sufficient versatility to retain shocks.

Types of Pavements:

Based on the structural behavior, pavements are generally classified into the following three categories:

1. Flexible pavement
2. Rigid pavement
3. Semi-rigid pavement.

2.1 Flexible Pavement:

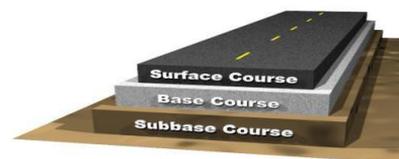


Figure 1: Flexible Pavement

Adaptable Pavements are those which are adaptable in their primary activity under the heaps. A few significant elements of these Pavements are:

1. It has no flexural strength,

2. It reflects the deformation of lower layers,
3. It will transmit the vertical compressive stress to bottom layers by grain to grain transfer, Design procedure of Flexible pavement using IRC method.

Flexible pavements consist of the following components:

1. Soil sub grade
2. Sub base course
3. Base course
4. Surface course

2.2 Rigid Pavement:



Figure 2: Rigid Pavement

Rigid pavements are those which possess noteworthy flexural rigidity.

1. It possesses flexural strength
2. Load transfer is by the way of slab action and it distributes the wheel load to a wider area below
3. Flexural stresses will be developed due to wheel load temperature changes Survey.

Rigid pavement consists of the following components:

1. Cement Concrete slab
2. Base course
3. Soil sub grade

2.3 Semi-Rigid Pavement:

1. At the point when fortified materials like pozzolanic concrete, lean cement or soil concrete are utilized, then the Pavement layer has impressively high flexural strength than the normal adaptable Pavement is known as a semi-inflexible Pavement.
2. These materials have low protection from effect and scraped spot and are in this manner utilized with adaptable Pavement surface course.

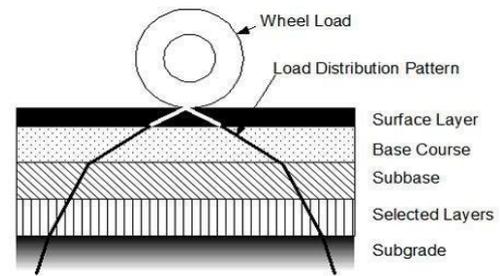


Figure 3: Functions of Pavement

2.4 Functions Of Pavement Components

2.4.1 Soil Subgrade:

1. The Pavement load is at last taken by soil sub grade and thus for no situation it ought to be over focused and top 50cm layer of soil sub grade ought to be all around compacted at O.M.C.
2. Common strength tests used for evaluation of soil sub grade are:
 - a. California Bearing Ratio test
 - b. California resistance value test
 - c. Tri-axial compression test
 - d. Plate bearing test

2.4.2 Sub base and Base Courses:

These are broken stone totals. It is alluring to utilize more modest size evaluated totals at sub base course rather than rock stones. Base and sub base courses are utilized under adaptable Pavements principally to further develop load supporting limit by dissemination of burden through a limited thickness.

Base courses are used under rigid pavements for :

- a. Preventing pumping
- b. Protecting the sub grade

2.4.3 Wearing Course:

Purpose behind this course is to give smooth riding surface. It opposes pressure applied by tires and takes up mileage because of traffic. It additionally offers water snugness.

The dependability of wearing course is assessed by Marshaling solidness test where in ideal percent of bituminous material is worked out in light of steadiness thickness, voids in mineral total (V M A) and voids loaded up with bitumen (V F B). Plate Bearing test are likewise in some cases made use for hoisting the wearing course and the Pavement in general.

2.5 Factors to be considered in the design of pavements

Pavement configuration comprises of two sections:

1. Mix plan of material to be utilized in every Pavement part layer
2. Thickness plan of the Pavement and the part layer

The different variables to be considered for the plan of Pavement are:

1. Design wheel load
2. Sub grade soil
3. Climatic factors
4. Pavement component material
5. Environmental factors

2.5.1 Traffic & Loads acting on pavement

Traffic and Loads following up on Pavement are thought about while planning an Pavement. Loads cause stresses, distortions, and removals in structures Analysis of their belongings is done by the strategies for primary examination. Over-burdening might cause primary disappointment, and consequently underlying disappointment ought to be either viewed as in the plan or stringently controlled. The various sorts of burdens following up on streets are as per the following:

1. Contact pressure.
2. Repetition of loads.
3. Wheel load.
4. Axle configuration.

2.5.2 Contact Pressure:

The tire pressure is a significant element, as it decides the contact region of the wheel to the Pavement surface. Despite the fact that the state of the contact region is curved, a round region is frequently considered for purpose of effortlessness in examination.

2.5.3 Repetition of Loads:

The impact of traffic on Pavement, not just rely upon the size of the wheel load, yet additionally on the recurrence of the heap application. Each heap application cause a few distortion and the complete twisting is the summation of every one of these. Consequently, present day plan depends on all out number of standard axles.

2.5.4 Wheel load:

The following significant variable is the wheel load it decides the profundity of the Pavement expected to guarantee that the sub grade soil isn't fizzled. The pressure dissemination and diversion inside an Pavement are affected by wheel design.

2.5.5 Axle configuration:

The Standard Axle thought about is Single Axle with Dual wheel 80 KN, where Single wheel load is 20 KN.

3. LITERATURE REVIEW

Adaptable Pavements are liked over concrete substantial streets as they enjoy an extraordinary benefit that these can be reinforced and worked on in stages with the development of traffic and furthermore their surfaces can be processed and reused for restoration. The adaptable Pavements are more affordable additionally concerning introductory venture and upkeep. Albeit Rigid Pavement is costly yet have less upkeep and having great plan period. The monetary part is completed for the plan Pavement of a segment by utilizing the outcomes got by plan strategy and their relating part layer thickness.

Saurabh Jain, Dr. Y. P. Joshi, S. S. Goliya: This paper talks about the plan techniques that are generally being followed and inspects the "Plan of inflexible and adaptable Pavements by different strategies and their expense investigation by every strategy"

D. S. V. Prasad and G. V. R. Prasada Raju : This paper examines the exhibition of adaptable Pavement on far reaching soil sub grade utilizing rock/fly debris as sub base course with squander tire elastic as a building up material. It was seen that from the research center test aftereffects of direct shear and CBR, the rock sub base shows better execution when contrasted with fly debris sub base with various rates of waste tire elastic as supporting material. Cyclic burden tests are likewise completed in the research center by putting a roundabout metal plate on the model adaptable Pavements. It was seen that the greatest burden conveying limit related with less worth of bounce back avoidance got for rock supported sub base contrasted with fly debris built up sub base.

4. METHODOLOGY

The three soil tests are utilized in the review. For these Soil samples^{1,2,3} are the Index and Engineering properties are resolved are organized in the Table.1. The soil protuberances were broken into pieces and sieved through 4.75mm sifter and afterward dried in broiler at 1050c for 24 hours. The dirt are named I.S Classification system (IS 1498-1970).

Description	Sample 1	Sample2	Sample3
D10	0.18	0.075	0.09
D30	0.4	0.22	0.26
D60	0.65	0.89	0.9
Uniform Coefficient(C _u)	3.61	11.86	10
Coefficient of Curvature(C _c)	1.367	0.725	0.834
Liquid limit	38.5	26.5	25.5
Plastic limit	22.2	21.05	19.32
Plasticity index	16.3	5.45	6.18
Free swell index	80	80	72
Specific gravity	2.2	2.2	2
Maximum Dry Density (g/cc)	1.678	1.91	2.05
Optimum Moisture Content (%)	10.63	8.1	11.5

Table 1: Properties of Soil

4.1 Experimental Programme & Discussion

4.1.1 Collection of Samples:

Three samples of soils had been collected in the location of the Paratwada site (work).

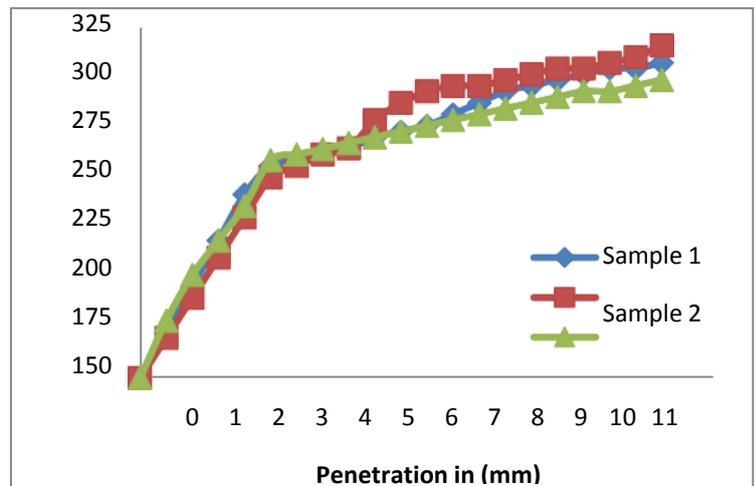
4.1.2 Types of Soil Test:

The different types of tests conducted on the samples are;

1. Index properties
2. Specific gravity
3. Compaction characteristics
4. California bearing ratio

Type of material	Suggested CBR value(%)
Gravel	25
Road metal	55

Table 2: CBR values of Sample A, Sample B, Sample C (Soaking)



Graph 1: CBR values of Sample A, Sample B, Sample C (Soaking)

4.2 Design of Pavement Thickness by CBR Method:

1. The soil tests are taken and their ideal dampness still up in the air by Proctor's thickness test for light compaction.
2. The soil test is then compacted in CBR shape for ideal thickness and the form is drenched for 3 days.
3. The CBR test is then performed to get the CBR values for the dirt sub grade

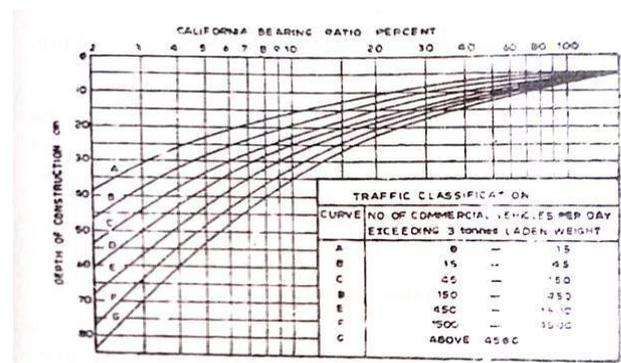


Figure 4: CBR Design chart

Sample 1:

CBR corresponding to 2.5mm penetration

$$= (74.4 / 1370) \times 100 = 5.4\%$$

Assume, Average Daily Traffic (ADT) = 300 Annual rate of growth of traffic (r) = 8%

Time taken for pavement construction (n) = 1 year No. of vehicles for design (A) = $P(1+r)^{(n+10)}$

$$= 300(1 + 8/100)^{(1 + 10)}$$

$$= 699.49 \text{ vehicles/day}$$

$$= 700 \text{ vehicles/day}$$

- Thus 40cm of pavement materials is required to cover the natural soil subgrade having 5.4% CBR value. Therefore, the thickness of base and sub base courses are 12.5cm and 22cm having CBR value 55% and 25% using the design chart.
- The CBR values for the gravel and road metal are assumed as follows

Description	Sample1	Sample2	Sample3
CBR value of 2.5mm	14.36%	13.59%	14.756%
CBR value of 5.0mm	11.13%	12.426%	11.12%

Table 3: The Suggested CBR Values of Sample 1 for Type of material

Sample 2:

CBR corresponding to 5 mm penetration = 4.91%
 Assume, Average Daily Traffic (ADT) = 300 Annual rate of growth of traffic (r) = 8%

Time taken for pavement construction (n) = 1 year
 No. of vehicles for design (A) = $P(1 + r)^{(n + 10)}$

$$= 300(1 + 8/100)^{(1 + 10)}$$

$$= 699.49 \text{ vehicles/day}$$

$$= 700 \text{ vehicles/day}$$

- Thus 45cm of pavement materials is required to cover the natural soil sub grade having 4.9% CBR value.
- Therefore, the thickness of base and sub base courses are 13cm and 25cm having CBR value 50% and 25% using the design chart.

The CBR values for the gravel and road metal are assumed as follows:

Type of material	Suggested CBR value(%)
Gravel	25
Road metal	50

Table 4: The Suggested CBR Values of Sample 2 for Type of material

Sample 3:

CBR corresponding to 2.5mm penetration
 $= (77.8/1370) \times 100 = 5.8\%$

Assume, Average Daily Traffic (ADT) = 300 Annual rate of growth of traffic (r) = 8%

Time taken for pavement construction (n) = 1 year No. of vehicles for design (A) = $P(1 + r)^{(n + 10)}$

$$= 300(1 + 8/100)^{(1 + 10)}$$

$$= 699.49 \text{ vehicles/day}$$

$$= 700 \text{ vehicles/day}$$

- Thus 38cm of pavement materials is required to cover the natural soil subgrade having 5.8% CBR value.
- Therefore, the thickness of base and sub base courses are 11cm and 22cm having CBR value 47% and 25% using the design chart.

The CBR values for the gravel and road metal are assumed as follows:

Type of material	Suggested CBR value (%)
Gravel	25
Road metal	47

Table 5: The Suggested CBR Values of Sample 3 for Type of material

5. CONCLUSION

In this task work, an endeavor is made to consolidate most recent methods of mathematical plan, Pavement plan for a street for a current state which 2 km away from Paratwada.

- The IRC details depend on level-headed reasoning, the proposed street is protected in both geometrics as well as Pavement plan. It is likewise proposed to plan an adaptable Pavement by Group Index technique and CBR strategy.
- A few additional techniques are accessible in the plan of adaptable Pavement, which are greatly exceptional like California opposing worth strategy, McLeod technique, Tri-pivotal strategy and Burnister strategy. In light of the limits of time and degree, just GI technique and CBR strategy are embraced.

6. REFERENCES

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